

Naturally Created,  
Technically Perfected.



vinc



[www.corksupply.com](http://www.corksupply.com)



## QUALITY FROM FOREST TO BOTTLE

The expansion into the production of technical corks fits seamlessly with the company's philosophy of vertical integration **from forest to bottle**. Since Cork Supply oversees the harvest and production of their natural corks every step of the way, all remaining cork materials from that production are of very high quality. Cork Supply manufactures technical corks with 100% of these high quality remaining raw materials, making the new facility an integral part of the company's commitment to high quality standards and environmental stewardship.

## REDEFINING QUALITY

While standard practice in the industry is to evaluate TCA levels by bulk soaks, Cork Supply has pushed the standard further in the interest of delivering superior technical corks. Each VINC cork is guaranteed to be individually inspected and TCA taint-free. Cork Supply is proud to help raise quality standards in this important market.



# Vapex®

## BATCH DISINFECTION PROCESS

We control 100% of granule lots.

VAPEX is Cork Supply's disinfection process for granules that effectively extracts any potential TCA molecules and other volatile composites by using pressurized steam.

The granules are analyzed and disinfected by batch, providing the most effective and consistent treatment and ensuring that only the cleanest quality granules are used to produce our technical corks.

## RIGOROUS QUALITY CONTROL

- We perform the largest amount of analysis per lot in the industry;
- Chromatography and sensory analysis are performed at 6 different control points;
- A minimum of 300 individual cork soaks are performed, allowing for individual TCA guarantees on the VINC products;
- During the production process, quality checks are performed hourly for physical and mechanical parameters. If one cork doesn't comply with any of these standards, the entire lot is rejected.



# THE GROWING VINC FAMILY

The VINC family currently includes four different technical corks, with additional products still in development:



VINC neo

- **Individually Guaranteed** - TCA taint-free\*
- Ideal for Shelf Life up to **2 years**
- 100% Cork Supply raw material



VINC

- **Individually Guaranteed** - TCA taint-free\*
- Ideal for Shelf Life up to **3 years**
- 100% Cork Supply raw material



VINC +

- **Individually Guaranteed** - TCA taint-free\*
- Ideal for Shelf Life up to **5 years**
- 100% Cork Supply raw material



VINC cuvée

- **Individually Guaranteed** - TCA taint-free\*
- Superior gas retention performance
- 100% Cork Supply raw material

\*Please see website or Technical Product Specification sheets for details.

# WHAT MAKES A VINC CLOSURE SPECIAL?



- 100% Cork Supply raw material;
- 75% cork (weight) /  $\geq$  95% cork (volume);
- Individual TCA guarantee\*;
- Sensory neutrality;
- Homogeneous performance;
- Rebound and elastic properties.

## vinc

Naturally Created,  
Technically Perfected.

- High quality raw materials;
- 100% own raw materials;
- *Forest to Bottle* philosophy.

- Investment in a state of the art factory;
- Investment in VAPEX disinfection system (individual TCA guarantee\*);
- Investment in extensive quality control processes.

A high-quality product at a competitive price.



# HARV 81

GROUP

In 1981 we founded Cork Supply, the first company of the HARV81 GROUP in the US. In the decades that followed we opened Cork Supply operations in the leading wine markets of the world (Australia, South Africa, Portugal, Spain, France, Argentina, Italy and China) with the same commitment to excellence. Today we produce premium natural and technical corks for wine and spirits producers, and we work hard to redefine quality through innovation, superior service and expertise.

During these decades of growth, we diversified into other areas of business that also support wine and spirits producers.

In 2007, we entered the label market with the award-winning company Studio Labels in Australia. In 2008, we opened Tonnellerie Ô, a state-of-the-art cooperage to manufacture high quality barrels in the US.

Today, with our long-lasting expertise and deep commitment to quality, we can proudly say that we support the wine and spirits producers by providing consistent, reliable and premium solutions through these companies.

We are experts in Closures, Oak and Labels.

We are HARV 81 GROUP.