

CATALOG LAFFORT® 2024

Dear winemakers,

In this year of the Paris Olympics, LAFFORT® is also choosing its field of competition: red wines.

For this new vintage, we have focused our skills on red wine vinification, to give winemakers the opportunity to innovate by offering enological solutions that will make it easier to differentiate and market their wines. OENOFINE® RedY is a practical expression of the "Market Re(a)dy Wine" concept, for early release of red wines soon after fermentation. ZYMAFLORE® EDEN, a new yeast strain to bring out the fruity/spicy character of wines is also part of this approach.

Our R&D department has carried out in-depth work on enzymes and introduced new performance indicators. LAFASE® XL CLARIF is an updated formulation benefiting from this technological advance.

NOBILE® continues the expansion of its lush range with **NOBILE® SOFT**, specially designed to develop the sweetness of oak, without notes from the toast.

Building on our knowledge and expertise in fermented beverages, we have opened a new department: "Beverages by Laffort", which will mainly cover new, fast-growing segments, such as No and Low-alcohol drinks, ciders, and fruit wines and the search for new beverage segments. It is a gateway to worlds where there is a strong demand for technical expertise and skills that we can provide.

We are stepping up our digital development with a blog accessible from our website. This enables us to share our knowledge and developments in winemaking products, as well as the latest scientific advances that inspire our daily work.

We thank you for the trust you have placed in LAFFORT® and all our teams and partners, and wish you all the best for this 2024 vintage.

Philippe GUILLOMET Managing Director







LAFFORT®

NEW2024

LAFFORT® is committed to modern enology, having driven many discoveries, and with no fewer than 22 international patent filings to our credit. Drawing on the fruits of our years of research & development, and advances in biotechnology, we have moved from curative to preventive winemaking, and now... precision winemaking. Modern, responsible, and inspired by nature. We always aim to equip winemakers around the world with natural, high-quality products that enable them to make the very best wines to meet the expectations of today's consumers.

ZYMAFLORE® EDEN

Saccharomyces cerevisiae yeast selected for its unique fruity, spicy and refreshing sensory impact.

The result of a specific vineyard selection, **ZYMAFLORE® EDEN** charms with its lush flavors while providing robust fermentation kinetics. This strain brings a profusion of red fruit flavors, complemented by fresh, peppery notes. With its contribution to volume and suppleness on the palate, it lends itself to the production of complex, structured and well-balanced red wines.

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OENOFINE® RedY

Preparation based on inactivated yeast and patatin.

OENOFINE® RedY is part of an approach to the early release of red wines soon after fermentation, embodying the innovative Market Re(a)dy Wine concept.

OENOFINE® RedY combines inactivated yeasts, selected to reduce bitterness and astringency, with a vegetable protein (patatin), renowned for its exceptional ability to clarify and stabilize wines. An ideal product for producing quality red wines for early release.

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NOBILE® SOFT

Made from a selection of oak of different origins, NOBILE® SOFT develops the sweetness of oak, without notes from the toasting.

 $\label{thm:continuous} Thanks to its formulation, \mbox{\bf NOBILE} \mbox{\tt @ SOFT} brings out the fruity character of wines and helps increase length on the palate.$

 $\label{local_normal_normal} \textbf{NOBILE} @ \ \textbf{SOFT} \ is a new, natural and innovative winemaking tool for supple, delicious and complex wines that respect the fruit!$

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BEVERAGES by LAFFORT® meets the growing demand for trendy fermented products, along with the need for biotechnology and related processing products. The development of this range represents a natural evolution in the world of fermented beverages, capitalizing on the know-how built up by **LAFFORT®** in the field of winemaking for over a century.

NEW PRODUCTS OVER THE PAST 3 YEARS

2023



ZYMAFLORE® KLIMA

Saccharomyces cerevisiae yeast to reduce the alcohol content and enhance the freshness of wines.

LACTOENOS® BERRY Direct

Oenococcus oeni strain to enhance the fruit intensity and freshness of wines.

EXTRACLEAR®

Pectolytic enzyme with a high level of secondary activity for the clarification and filterability of wines.

LAFASE® DISTILLATION

Liquid enzyme with low methanol production for pressing and clarifying grapes intended for the production of wines for distillation.

OENOFINE® PINK & OENOFINE® NATURE

A range of **BIO**Sourced fining agents as an alternative to PVPP.

NOBILE® SPIRIT

A range of chips specifically intended for spirits.

STABIMAX®

Gum arabic solution for colloid stabilization of red wines.

2022



ZYMAFLORE® OMEGALT

Lachancea thermotolerans yeast for BIOAcidification of wine.

ZYMAFLORE® XarOm

Saccharomyces cerevisiae yeast for wines of great aromatic power.

MANNOSWEET®

100% natural preparation of pure mannoproteins and vegetal polysaccharides specifically selected for **colloid stabilization of wines and to add finesse**.

FUMARIC^{TRL}

Pure fumaric acid for controlling the growth and activity of the lactic acid bacteria responsible for malolactic fermentation.

2021



ZYMAFLORE® KHIOMP

Metschnikowia pulcherrima for BIOProtection during pre-fermentation phases at low temperatures.

ZYMAFLORE® XORIGIN

Saccharomyces cerevisiae yeast for the production of well-balanced white wines, respecting the typical character of grape varieties and terroirs.

POWERLEES® LIFE

Formulation based on inactivated yeasts rich in reducing compounds to preserve and refresh wines during aging.

VEGEMUST®

Specific combination of vegetable proteins (patatin & pea) for effective fining as from the fermentation phases.

NOBILE® DARK ALMOND

Chips resulting from a new high-precision toasting process for intensely lush, naturally roasted notes.

NOBISPARK®

Second fermentation under oak, for more complex and more elegant Traditional Method wines.

QUERTANIN® Q2

Stave-grade ellagitannins extracted from the heartwood of American oak intended for aging.



5	Yeast	
	ZYMAFLORE® - Non-Saccharomyces ZYMAFLORE® - Saccharomyces ACTIFLORE®	6 8 18
20	Bacteria	
	LACTOENOS® range	21
25	Nutrients	
	Yeast preparation Organic nitrogen	27 28
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YEASTS

ZYMAFLORE® & ACTIFLORE®

For many years, Saccharomyces cerevisiae yeasts were the only strains used in winemaking because of their fermentative capacity (transformation of sugars into ethanol and CO₂) and their influence on the aromatic profile of wines. This is an area that LAFFORT® has mastered, thanks to its collection of strains, a reserve of BIODiversity, as well as its mastery of Quantitative Trait Loci (QTL) and breeding technique.

Over the years, the **ZYMAFLORE®** range has expanded to include non-*Saccharomyces* yeasts. These yeasts offer new possibilities for achieving different and specific winemaking objectives, such as **BIO**Protection to reduce the use of SO₂, **BIO**Acidification, and enhancing aromatic complexity.

Ana Hranilovic Fermentation range manager



NON-SACCHAROMYCES - BIOPROTECTION





ZYMAFLORE® KHIOMP

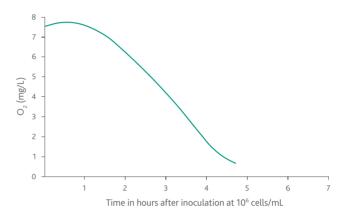
DIRECT INOCULATION

JUICE

Metschnikowia pulcherrima for BIOProtection of white and rosé juice and grapes under low-temperature conditions during long pre-fermentation phases.

- Colonization of the must and maintenance of the population at very low temperature (0°C / 32°F).
- Protection of the juice against oxidation due to its strong capacity to consume dissolved oxygen.
- Limits the predominance of potentially undesirable indigenous microorganisms.
- Good compatibility with the Saccharomyces cerevisiae strain selected for the AF.

Change in dissolved oxygen in a juice in the presence of ZYMAFLORE® KHIO^{MP}



ZYMAFLORE® KHIO^{MP} helps to protect against oxidation by quickly consuming all the dissolved oxygen in the juice.

MORE BIOPROTECT project, 2021 - Windholtz, S.,

Masneuf-Pomarède, I., Nioi, C.

500 g

3 - 5 g/hL (30 - 50 ppm)







ZYMAFLORE® ÉGIDETDMP

DIRECT INOCULATION

MUST

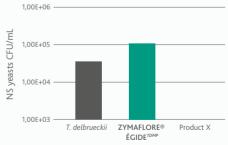
GRAPE

EQUIPMENT

Formulation of *Torulaspora delbrueckii* and *Metschnikowia pulcherrima* for use in harvest BIOProtection on grapes, musts and equipment as an ${\rm SO_2}$ reduction strategy.

- Colonization of the medium without any detected fermentation activity under recommended conditions.
- Restriction of the growth of indigenous flora.
- Good compatibility with the *Saccharomyces cerevisiae* strain selected for the AF.
- BIOProtection of the medium in a wide variety of situations (grapes, equipment, juice transport).

Concentration of non-Saccharomyces yeasts post-settling



Gros Manseng, 2016. 181 g/L sugars, initial 160 mg N/L content, settling at 12° C (53.6°F) for 14h. Juice inoculation after pressing at 5 g/hL (50 ppm), with no sulfur addition.

BIOProtection is highly evident after inoculation with ZYMAFLORE® ÉGIDETDMP. The non-Saccharomyces yeasts detected correspond only to the T. delbrueckii and M. pulcherrima species.

500 g

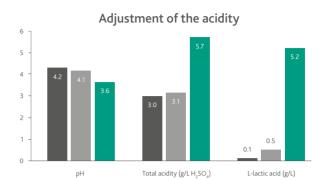
2 - 5 g/hL (20 - 50 ppm)

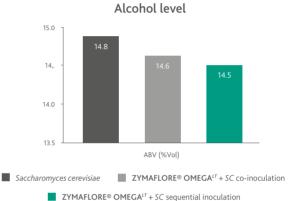
NON-SACCHAROMYCES



Lachancea thermotolerans for the BIOAcidification of wines (red, white and rosé). Allows adjustment of the acid balance and favors a fresh sensory profile.

- Selected for its strong ability to produce L-lactic acid from fermentable sugars.
- Decrease in the pH and increase in the total acidity of wines accompanied by a slight reduction in alcohol content.
- Recommended for healthy and minimally sulfured fruit (less than 4 g/hL (40 ppm)).
- To be used in co-inoculation (simultaneous yeast additions) or in sequential inoculation with the chosen strain of *Saccharomyces cerevisiae* to complete the alcoholic fermentation. Sequential inoculation of *Saccharomyces cerevisiae* favors the expression of ZYMAFLORE® OMEGA^{LT}.
- Suitable for the preparation of batches used to increase acidity when blending: "oMEGA FRESH TANK" concept.





Wines resulting from co-inoculation (simultaneous yeast additions) or sequential inoculation with ZYMAFLORE® OMEGA^{LT} and a strain of Saccharomyces cerevisiae.

Conditions: Viognier, Australia, 2019; AF temperature 18°C (64°F), pH 3.9 (Hranilovic et al. 2022).

500 g • 0 0 20 g/hL (200 ppm)



Torulaspora delbrueckii that increases aromatic complexity and mouthfeel. All grape varieties.

- · Brings out varietal and fermentation aromas.
- Adds mouthfeel through high production of polysaccharides.
- Low volatile acidity production in high sugar and Botrytis infected musts.
- Inoculate with the chosen strain of *Saccharomyces cerevisiae* 24 to 72 hours after the addition of **ZYMAFLORE® ALPHA**^{TD N.SACCH} to ensure the completion of alcoholic fermentation and to benefit from the sensory impact of **ZYMAFLORE® ALPHA**^{TD N.SACCH}.

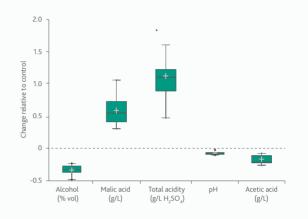
30 - 40 g/hL (300 - 400 ppm)



The result of a selection program assisted by molecular markers, ZYMAFLORE® KLIMA can reduce the alcohol content of wine while increasing its acidity.

- Reduction in alcohol content by up to 0.5% vol.
- Preservation or production of malic acid during AF: exceptionally fresh and lively wines.
- Suitable for the production of harmonious and well-balanced wines
- Elegant aromas respecting grape varieties and terroirs.
- Very low production of volatile acidity and SO₂.

Adjustment of alcohol and acidity parameters in wines fermented with ZYMAFLORE® KLIMA compared with control yeasts



Cumulative results of 16 field trials (2022 and 2023): Reduction of alcohol, pH and acetic acid. Increase in malic acid concentration and total acidity.

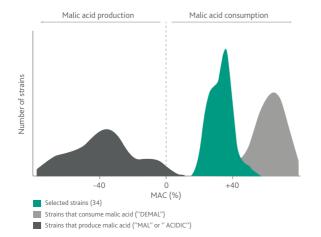
500 g / 10 kg

20 - 30 g/hL (200 - 300 ppm)

MODULATION OF ALCOHOL AND ACIDITY WITH SACCHAROMYCES CEREVISIAE

Saccharomyces cerevisiae is an efficient yeast in terms of alcohol production, with little variability in ethanol/sugar yield between strains. As far as acidity is concerned, however, during AF most selected strains consume some of the malic acid initally present in the grapes.

BIOLAFFORT® R&D work has made it possible to increase this variability through breeding and Quantitative Trait Loci (QTL) marker-assisted techniques. Strains selected in this way have a greater capacity to reduce the alcoholic content of wines by promoting other metabolic pathways. In the case of ZYMAFLORE® KLIMA, the low alcohol yield is partly explained by the increased production of glycerol. The production of malic acid from the sugars also contributes to the reduction in alcohol, further enhancing wine freshness.



The MAC ("Malic Acid Consumption") parameter represents malic acid consumption by S. cerevisiae during the AF.

The value is positive when malic acid is broken down, and negative when malic acid is produced (Vion et al. 2021).



ZYMAFLORE® EDEN



COMPLEXITY

From a specific vineyard selection, for a unique and lush fruity profile. Syrah, Merlot, Pinot Noir, etc.

- Brings a profusion of fruit flavors combined with fresh, peppery notes.
- Contributes to suppleness, volume and length on the palate.
- Exceptional technological characteristics: robust fermentation, low SO₂ and VA production.

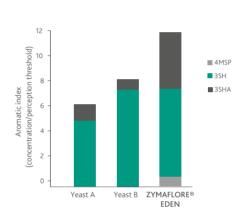
Sensory profile



- ZYMAFLORE® EDEN - Yeast A - Yeast B

Compared with other strains on the market, **ZYMAFLORE® EDEN** favors the aromatic expression of fruit, spices and flowers and adds suppleness on the palate. Trials on Merlot, France, 2023, 13.2% ABV, pH 3.6.

Thiols - Aromatic index



Thiols accentuate the intensity of fruit and spices, with refreshing notes. Trials on Syrah, France, 2023, 15% ABV, pH 3.8.

500 g



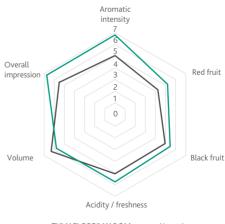
20 - 30 g/hL (200 - 300 ppm)



Intense production of fermentation aromas, (hard candy, strawberry, pineapple, etc.) and varietal aromas.

- Perfectly suited to the production of red wines with great aromatic intensity.
- · Modern, fruity, lush red wines.
- \bullet Genetic ability to preserve malic acid during AF (more lactic acid after MLF).
- Very low production of volatile acidity.

Sensory profile



- ZYMAFLORE® XAROM - Yeast A

Wine fermented with **ZYMAFLORE® XAROM** presents a more intense and fruity sensory profile. Panel of 27 tasters using TASTEL WEB software. Trials on Syrah, France, 2023.

500 g / 10 kg

20 - 30 g/hL (200 - 300 ppm)



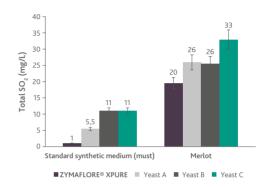
ZYMAFLORE® XPURE

LOW SO₂

Wines of great aromatic purity. All red grape varieties.

- Suitable for fermentation with reduced doses of sulfites for a low total SO₂.
- · Low production of volatile acidity.
- Well suited to the production of red wines for full expression of the **aromatic finesse** and potential of the grapes.
- Reduces the perception of vegetal characters.
- Promotes the expression of dark fruit and aromatic freshness.
- Allows the production of wines with **great suppleness** in the mouth and **sweetness** on the palate.

ZYMAFLORE® XPURE allows for lower concentrations of total SO₃ at the end of the alcoholic fermentation



Medium synthetic must, ABV: 13% vol., total SO₂: 20 mg/L (20 ppm). Merlot trial: ABV: 15% vol., total SO₂: 40 mg/L (40 ppm).

500 g / 10 kg 15 - 30 g/hL (150 - 300 ppm)



ZYMAFLORE® FX10

FRUCTOPHILE YEAST

Wines showing structured and silky tannins. Cabernet, Merlot, Malbec, Tempranillo...

- Improved cell viability at high fermentation temperatures.
- Preserves varietal specificity and terroir (very low production of fermentation aromas).
- Good for aging on lees, liberation of Hsp12 protein (sweetness).
- High polysaccharide release (contributes to softening tannins).



ZYMAFLORE® RX60

DIRECT INOCULATION

Fruity, spicy red wines. Zinfandel, Petit Sirah, Syrah, Grenache, Tempranillo...

- Very high aroma production (fresh currant and berry aromas).
- Low production of H_2S .
- LACTOENOS® BERRY Direct recommended in early coinoculation to preserve aromatic freshness.

500 g / 10 kg

15 - 30 g/hL (150 - 300 ppm)

500 g / 10 kg

15 - 30 g/hL (150 - 300 ppm)



Practical Advice

Consider SUPERSTART® ROUGE to optimize yeast viability in juice and must with high sugar concentration.

See P. 27



ZYMAFLORE® F15



ZYMAFLORE® RB2

COLOR

Rounded, full bodied wines. Merlot, Cabernet Sauvignon, Pinot Noir...

- Isolated from one of the best terroirs in Bordeaux.
- Broad aromatic spectrum.
- Fermentation security, high compatibility with bacteria strains.
- Produces wines suitable for extended aging.

Fruity and elegant red wines. Pinot Noir, Merlot, Nebbiolo...

- Strain isolated from a premium estate in Burgundy.
- Low color matter adsorbtion.
- Good aptitude for expressing typical aromas like cherry/kirsch.

500 g / 10 kg



15 - 30 g/hL (150 - 300 ppm)



15 - 30 g/hL (150 - 300 ppm)



ZYMAFLORE® F83



ZYMAFLORE® RB4

Supple, fruity and floral red wines. Grenache, Nebbiolo, Sangiovese, Tempranillo, Syrah...

- Strain isolated in Tuscany.
- · High production of red fruit aromas.
- Respects the typicity of Mediterranean grape varieties.

Aromatic wines meant for early release to market.

- Strain selected in Beaujolais.
- Important production of fermentation aromas such as red fruits.
- Ideal strain for rapid initiation of MLF.
- Aromatic and fruity wines, long finish.

500 g

15 - 30 g/hL (150 - 300 ppm)

500 g

15 - 30 g/hL (150 - 300 ppm)

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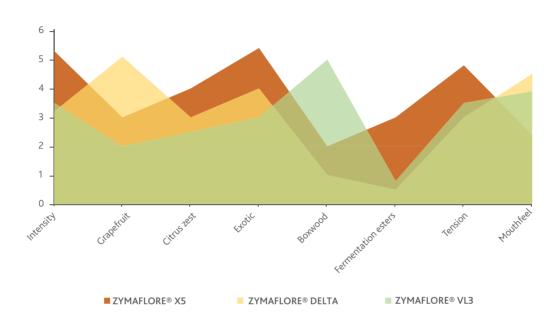
Practical Advice

THINK NOBILE®!

Supplementing the natural supply of ellagic tannins and polysaccharides, adding **NOBILE® FRESH GRANULAR 24M** (untoasted oak) during alcoholic fermentation can prepare wine for aging while boosting its aromatic potential and fruit expression.

Dose: 2 - 4 g/L (2000 - 4000 ppm). See P. 80

GRAPE VARIETIES WITH VOLATILE THIOL CHARACTERS: YEAST SELECTION



CHARDONNAY: YEAST SELECTION

	ZYMAFLORE® CX9	ZYMAFLORE® VL1	ZYMAFLORE® VL2	ZYMAFLORE® X16
Varietal expression	(Lemon, hazelnut, almond and toasted bread)	●●●● (Minerality, floral terpenes)	(Stone fruits, toasty notes)	●● (Tropical fruits, esters)
Production of fermentation esters	-	-	••	••••
Aromatic intensity	•••	•••	•••	••••
Volume and sweetness on the palate	••••	••••	•••	••
Fermentative capability	•••	•••	•••	••••



Practical Advice

To increase the thiol concentration in your wines, think about LAFAZYM® THIOLS^[+].

See P. 39



ZYMAFLORE® X5

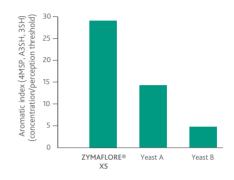
DIRECT INOCULATION

THIOLS

Aromatic white wines with excellent thiol expression. Sauvignon Blanc, Albarino, Rose, Riesling...

- Strong expression of volatile thiols (boxwood, tropical fruits) and production of fermentation aromas.
- Fresh and complex wines.

Release of thiols by ZYMAFLORE® X5: comparison with two thiol-releasing strains



Trial on Sauvignon Blanc, France, 2022, 12.7% potential alcohol, pH 3.3, AF at $16-18^{\circ}$ C ($60-65^{\circ}$ F).

500 g / 10 kg



20 - 30 g/hL (200 - 300 ppm)



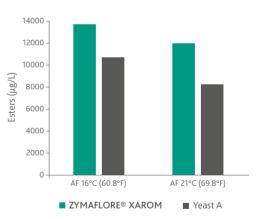
ZYMAFLORE® XarOm

AROMATIC EXPRESSION

Intense production of fermentation aromas, (hard candy, strawberry, pineapple, etc.) and varietal aromas.

- Production of wines with great aromatic intensity.
- Suitable for fermentation of many aromatic and neutral grape varieties.
- Genetic ability to preserve malic acid during AF.
- · Very low production of volatile acidity.

Ester concentration of finished wines



Higher ester concentrations in wines made with ZYMAFLORE® XAROM compared with a reference aromatic yeast at two different fermentation temperatures. Trial on rosé juice, France, 2022.

500 g / 10 kg



20 - 30 g/hL (200 - 300 ppm)



Practical Advice

THINK NOBILE®!

Supplementing the natural supply of ellagic tannins and polysaccharides, adding **NOBILE® FRESH GRANULAR 24M** (untoasted oak) during alcoholic fermentation can prepare wine for aging while raising its aromatic potential and fruit expression.

Dose: 0.5 - 2 g/L (500 - 2000 ppm). See P. 80



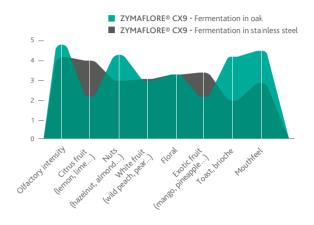
ZYMAFLORE® CX9

CHARDONNAY

Selected from a great Burgundy vineyard and breeding technology. Chardonnay...

- Develops notes of lemon, fresh hazelnut, almond and toast.
- Contributes to the balance between smoothness, tension and mouthfeel.
- POF(-) character [no vinyl phenol formation], fine and clean aromatic profile.
- Particularly suited to Chardonnay of exceptional quality.

Sensory profiles of wines fermented with ZYMAFLORE® CX9 under different fermentation conditions



500 g / 10 kg



20 - 30 g/hL (200 - 300 ppm)



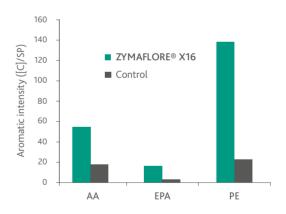
ZYMAFLORE® X16

FERMENTATION AROMAS

Modern and aromatic style white and rosé wines. Chardonnay, Pinot Gris, Chenin Blanc, Viognier, Rosé...

- High aromatic production (peach, white flowers, stone fruits).
- POF(-) character: fine and clean aromatic profile.
- Low production of H₂S.

ZYMAFLORE® X16 amplification of fruit and floral fermentation aromas



Chardonnay, 2006, Burgundy - TAP: 13% vol, AF temperature 16°C (61°F) . Fermentation in 10 days, VA 0.14 g/L H_2 SO $_4$.

AA: isoamyl acetate - EPA: phenyl-ethyl acetate.

PE: phenyl-2-ethanol.

500 g / 10 kg



20 - 30 g/hL (200 - 300 ppm)



ZYMAFLORE® XORIGIN

TERROIR

Production of well-balanced fine white wines, respecting the typical character of grape varieties and terroirs.

- Revelation of the aromatic potential of the grape variety: fine and elegant aromas of white- and yellow-fleshed fruit, delicate flowers.
- Adds volume.
- · Suitable for low-sulfur fermentations.
- · Low production of volatile acidity.
- POF(-) character: fine and clean aromatic profile.

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ZYMAFLORE® DELTA

THIOLS

Aromatic white and rosé wines. Sauvignon Blanc, Viognier, Chenin, Vermentino, Gewürztraminer, Riesling, Pinot Gris...

- Complex and elegant wines, clean aromatic profile.
- High expression of citrus notes, especially grapefruit.
- Optimal conditions for fermentation: 150 250 NTU turbidity.
- Very low formation of negative sulfur-containing compounds (even at high turbidity).

500 g 20 - 30 g/hL (200 - 300 ppm)

500 g



20 - 30 g/hL (200 - 300 ppm)



ZYMAFLORE® VL3

THIOLS

Wines of elegance and finesse with high expression of volatile thiols. Sauvignon Blanc, Vermentino, Pinot Gris...

- Isolated from one of the best Sauvignon Blanc vineyards in Bordeaux.
- Good aptitude for expressing the **varietal aromas** such as volatile
- Volume and roundness in the mouth, release of the protein Hsp12 (sensation of sweetness).

ZYMAFLORE® VL1

ELEGANCE

Elegant and refined white wines. Chardonnay, Sémillon, Riesling, Gewürztraminer, Chenin, Muscat...

- POF(-) character: fine and clean aromatic profile.
- High ß-glucosidase enzymatic activity.
- Expression of floral terpene varietal aromas.

500 g / 10 kg



20 - 30 g/hL (200 - 300 ppm)

500 g / 10 kg



20 - 30 g/hL (200 - 300 ppm)



ZYMAFLORE® VL2

BARREL FERMENTATION

Delicate and clean barrel fermented wines. Chardonnay, Viognier, Roussane...

- POF(-) character: fine and clean aromatic profile.
- · High polysaccharide production.

ZYMAFLORE® ST

SWEET WINES

Sweet wines from botrytized grapes. Late harvest.

- · Strain selected in Sauternes.
- Sensitive to SO₂ for arresting fermentation easily and low production of SO₂ binding compounds.
- Resistance to high sugar concentration.

500 g / 10 kg

20 - 30 g/hL (200 - 300 ppm)

500 g

20 - 30 g/hL (200 - 300 ppm)

S. CEREVISIAE - SPECIFIC APPLICATIONS

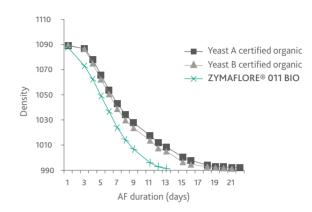


Organic certified yeast according to European organic production regulations (EU) 848/2018 and compliant with U.S. National Organic Program (NOP) for organic production.

This Saccharomyces cerevisiae strain has been selected for its remarkable fermentation capabilities, its high alcohol tolerance, its respect for varietal typicity, and its low production of medium-chain fatty acid compounds inhibiting lactic acid bacteria.

Its alcohol tolerance makes **ZYMAFLORE® 011 BIO** well-adapted to restarting stuck fermentations or inoculation in case of sluggish spontaneous fermentations to ensure a healthy completion of fermentation.

Comparison of fermentation kinetics



Cabernet Franc, Entre deux Mers 2012. Alc. 13.2% vol., TA (tartaric 5.66 g/hL (56.6 ppm)) 3.7 g/L $\rm H_2SO_4$ pH 3.2. Initial YAN of the must 160 mg/L. Nutritional correction with 40 g/hL (400 ppm) of **NUTRISTART® ORG** at 1/3 of AF. Positive yeast implantation control.

500 g

20 - 30 g/hL (200 - 300 ppm); 30 - 50 g/hL (300 - 500 ppm) in case of stuck fermentation



ZYMAFLORE® SPARK

FRUCTOPHILIC YEAST

SPARKLING WINE

Secondary fermentation and tough conditions.

- Still wine fermentation and secondary fermentation of sparkling wines.
- Resistant to difficult fermentation conditions (potential alcohol, turbidity, temperature).
- Tolerates high SO₂ and alcohol levels.

Tested and validated by the laboratory for microbiological technical technique CIVC (Comité Interprofessionnel du Vin de Champagne).



Yeast for wines intended for distillation.

- Yeast selected for its ability to easily establish itself in the medium.
- Excellent fermentation capacities, short lag phase.
- Low production of SO₂.
- Low production of higher alcohols, acetaldehyde, ethyl acetate.

500 g / 10 kg



20 - 30 g/hL (200 - 300 ppm)

500 g

20 - 30 g/hL (200 - 300 ppm)



Find Out More

Discover our yeast rehydratation video on our website, LAFFORT & YOU section. ZYMAFLORE® SPARK: go check our complete range of products for sparkling wines and LAFFORT® recommendations. See P. 91



S. CEREVISIAE - CHARACTERISTICS







WHITE & ROSÉ WINES



Grape variety	Yeast	Alcohol Tolerance (%v/v)	Nitrogen Requirements	Optimal fermentation temperature	Fermentation Kinetics
Syrah, Merlot, Pinot Noir	EDEN	15.5	High	20 - 30°C 68 - 86°F	Regular
Merlot, Cabernet Sauvignon, Cabernet Franc, Pinot Noir	F15	16	Medium	20 - 32°C 68 - 90°F	Rapid
Grenache, Carignan, Sangiovese, Mourvèdre, Syrah, Merlot	F83	16.5	Medium	20 - 30°C 68 - 86°F	Regular
Cabernet Sauvignon, Petit Verdot, Malbec	FX10	16	Low	20 - 35°C 68 - 95°F	Regular
Pinot Noir, Merlot, Gamay	RB2	15	Low	20 - 32°C 68 - 90°F	Regular
Aromatic wines, "primeur style"	RB4	15	Low	20 - 30°C 68 - 86°F	Rapid
Syrah, Grenache, Tempranillo	RX60	16.5	High	20 - 30°C 68 - 86°F	Regular
Highlight terroir	XPURE	16	Medium	15 - 30°C 59 - 86°F	Regular
Balanced wines	KLIMA	16	High	14 - 30°C 57 - 86°F	Regular
Improves aromatic intensity All grape varieties	XAROM	15	High	14 - 30°C 57 - 86°F	Regular
Organic certified yeast	011 BIO	16	Low	14 - 26°C 57 - 79°F	Rapid
Chardonnay, Pinot Gris, Riesling, Pinot Blanc	XORIGIN	15.5	Low	14 - 22°C 57 - 72°F	Rapid
Chardonnay	CX9	16	Low	14 - 22°C 57 - 72°F	Regular
Rosé, Sauvignon Blanc, Viognier, Pinot Gris	DELTA	14.5	High	14 - 22°C 57 - 72°F	Regular
Secondary fermentation (sparkling wines)	SPARK	17	Low	10 - 32°C 50 - 90°F	Rapid
Sweet wines	ST	15	High	14 - 20°C 57 - 68°F	Regular
Chardonnay, Semillion, Riesling, Gewürztraminer, Chenin, Muscat	VL1	14.5	High	16 - 20°C 61 - 68°F	Regular
Chardonnay, Semillion, Viognier, Roussanne	VL2	15.5	Medium	14 - 20°C 57 - 68°F	Regular
Sauvignon Blanc, Vermentino, Gewurztraminer, Pinot Gris, Colombard	VL3	14.5	High	15 - 21°C 59 - 70°F	Regular
Sauvignon Blanc, Colombard, Rosé, Albarino, Riesling	X5	16	High	13 - 20°C 55 - 68°F	Rapid
Chardonnay, Pinot Gris, Rosé, Chenin Blanc	X16	16.5	Medium	12 - 18°C 54 - 64°F	Rapid

^{*} Yeast alcohol tolerance depends on nutrition, temperature, etc... It is recommended to use SUPERSTART® ROUGE (for red wines) or SUPERSTART® BLANC & ROSÉ and a higher yeast dose rate for wines with high alcohol potential.

S. CEREVISIAE



ACTIFLORE® ROSÉ

Production of fermentation aromas.

- Excellent strain for the production of fruit-driven rosé wines, especially when they are made from grapes of low aromatic potential.
- POF(-) character [no vinyl phenol formation], resulting in a fine and clean aromatic profile.
- · Strong implantation ability and fermentation rates.
- Produces high levels of fermentation aromas

500 g / 10 kg

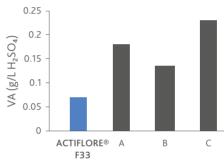
20 - 30 g/hL (200 - 300 ppm)

ACTIFLORE® F33

DIRECT INOCULATION

Low VA, high polysaccharide release, fermentation security.

- Perfectly suited to the production of elegant red wines.
- Superior balance & softness due to high polysaccharide release.
- Excellent fermentation characteristics & kinetics over a wide temperature range.
- · Very good alcohol tolerance and low nitrogen demand.
- · Very low VA production.



Volatile acidity at the end of AF Cabernet Sauvignon; 13.5% vol., pH 3.6.

500 g / 10 kg



15 - 30 g/hL (150 - 300 ppm)

ACTIFLORE® RMS2

Difficult conditions, low production of reduction compounds.

- Yeast selected for its superb white wine fermentation capabilities.
- · Adapted to extreme white winemaking conditions (high volume, low turbidity, low temperature, anaerobic conditions).
- Very low production of H₂S.
- · Also recommended for secondary fermentation of sparkling wines.

500 g

20 - 30 g/hL (200 - 300 ppm)

?

Decision Making Tool

See our Restarting fermentation (AF) DMT on our website at LAFFORT & YOU.



S. CEREVISIAE

ACTIFLORE® BO213

DIRECT INOCULATION FRUCTOPHILIC YEAST

Fermentation restart and clean aromatic profile.

- Very strong ability to restart sluggish or stuck fermentations.
- Excellent fermentation capacity.
- Ferments at low temperatures (10 12°C (50 54°F)).
- Tolerates extremely high alcohol (18 % vol.) levels.

Fermentation restart protocol - See P. 100.

500 g / 10 kg



20 - 30 g/hL (200 - 300 ppm) - 30 - 50 g/hL (300 - 500 ppm) in case of stuck fermentation

CHARACTERISTICS OF YEASTS IN THE ACTIFLORE® RANGE

	YEAST	ALCOHOL RESISTANCE (% Vol.)	NITROGEN REQUIREMENTS	OPTIMAL FERMENTATION TEMPERATURE	FERMENTATION KINETICS	AROMATIC IMPACT
ADI *	ACTIFLORE® BO213	18	Low	10 - 32°C (50 - 90°F)	Rapid	Neutral
ADI *	ACTIFLORE® F33	16	Low	13 - 30°C (55 - 86°F)	Regular	Fruity
	ACTIFLORE® RMS2	17	Low	10 - 30°C (50 - 86°F)	Rapid	Neutral
	ACTIFLORE® ROSÉ	15	Medium	13 - 18°C (55 - 64°F)	Regular	Esters

^{*} Yeast alcohol tolerance depends on nutrition, temperature, etc... It is recommended to use SUPERSTART® ROUGE or SUPERSTART® BLANC & ROSÉ and a higher yeast dose rate for wines with high alcohol potential.

BACTERIA

LACTOENOS® RANGE

Like yeasts, lactic acid bacteria play a vital role in the sensory profile of wines. As well as transforming malic acid into lactic acid, their metabolism helps to differentiate fruit profiles, increase or decrease milky notes, enhance the freshness or suppleness of wines and influence the production of undesirable compounds (histamine, and more.).

The LACTOENOS® range offers a choice of lactic acid bacteria suited to different winemaking conditions and the type of inoculation (co-inoculation), enabling the expression of unique and singular wine styles.

Ana H<mark>ranilovic</mark> Fermentation brand manager



BACTERIA

LACTOENOS® RANGE

TECHNICAL TIMELINE & PREPARATION OF LACTOENOS® BACTERIA

The selection of enological bacteria requires significant know-how and expertise to meet the technical requirements of winemakers. For this reason, the **LACTOENOS**® range of bacteria is the result of a demanding selection program over several years.

WITHOUT REACTIVATION		PRIOR REACTIVATION	
All types of wine		Sparkling - low pH	Difficult conditions Curative MLF
		STA	RTER
LACTOENOS® B7 Direct LACTOENOS® BERRY Direct	LACTOENOS® 450 PreAc	LACTOENOS® B16 Standard	LACTOENOS® B7 <i>Direct</i>
DIRECT ADDITION TO TANK	ACCLIMATIZATION: Sequential inoculation: 12 hours Early co-inoculation: 30 minutes	REACTIVATION IN MUST OR WINE (depending on the malic acid concentration) PREPARATION OF A STARTER: 5 to 10 days Correction of pH	REACTIVATION IN WINE Minimum 24 hours (depending on the malic acid concentration) PREPARATION OF A STARTER: 5 to 10 days

SPECIFIC STRAIN CHARACTERISTICS

• Red	White Rosé	LACTOENOS® B7	LACTOENOS® BERRY	LACTOENOS® 450	LACTOENOS® B16	
INOCULA	TION METHOD	Dir	ect	PreAc	STARTER	
SENSC	RY PROFILE	Aromatic complexity	Fruit freshness	Neutral, respect for fruit character	Neutral	
WI	NE TYPE	•••	•••	•••	Sparkling low pH	
	ALCOHOL (% Vol)	≤ 16	≤ 16	≤ 16	≤ 14	
PHYSICO-CHEMICAL	рН	≥ 3.2	≥ 3.2	≥ 3.2	≥ 2.9	
PARAMETERS	TOTAL SO ₂ (mg/L)	≤ 60				
	TEMPERATURE		≥ 16°C	(≥ 61°F)		
TIME OF	CO-INOCULATION*			V		
INOCULATION	SEQUENTIAL			$\sqrt{}$		

^{*} During the first few days of AF, the pH may drop by up to 0.2 units. Take this parameter into account when choosing the strain. Don't hesitate to contact your LAFFORT® representative to check on the time of inoculation and the quantity to add.

LACTOENOS® RANGE

Bacteria are generally added after completion of the alcoholic fermentation. However, winemakers are increasingly opting for co-inoculation of yeast and bacteria, with addition of bacteria before completion of the alcoholic fermentation.

BENEFITS OF EARLY CO-INOCULATION (24 - 48H AFTER INOCULATION WITH *S. CEREVISIAE*)



SAVES TIME

Early microbiological and chemical stabilization of the wine:

- · Facilitates batch selection and blending before aging.
- Optimizes the preparation of wines for market.



SAVES MONEY

Reduction in energy consumption by taking advantage of the more favorable temperature during the AF.



FERMENTATION SECURITY

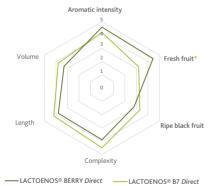
Promotes bacterial survival and establishment in milder conditions (temperature, ethanol).

SENSORY IMPACT OF SELECTED BACTERIA IN THE "Direct" RANGE

The LAFFORT® range includes two direct inoculation bacteria: LACTOENOS® BERRY *Direct* and LACTOENOS® B7 *Direct*. These reinforce the overall aromatic intensity of wines by virtue of their own sensory properties.

LACTOENOS® **BERRY** *Direct* has a very slow citric acid degradation metabolism, ensuring its preservation, accompanied by very low production of volatile acidity. Wines fermented with **LACTOENOS**® **BERRY** *Direct* are thus fresh, with intense fruit expression.

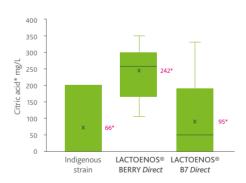
Sensory profiles of the wines



Red wine - Gamay - Sequential inoculation ABV 12.2% vol. - $TA 3.8 \ g/L \ H_2SO_4$ - pH 3.2 - $Initial \ malic \ acid 1.3 \ g/L.$ *Statistical validation - $ANOVA \ test.$

The wines are perceived as significantly different (triangle test significant at 99%). The wine made with LACTOENOS® B7 *Direct* is perceived as complex with black fruit flavors, while that made with LACTOENOS® BERRY *Direct* is fresher and fruitier.

Citric acid concentration at the end of MLF



Summary of 9 field trials (sequential inoculation).

Dose of bacteria: 1 g/hL (10 ppm).

*Mean citric acid concentrations.



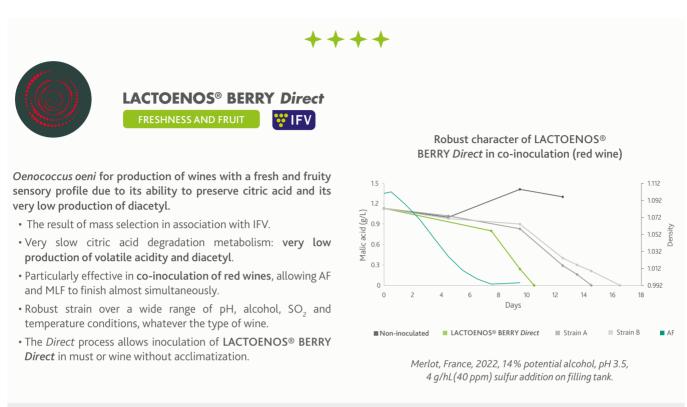
Did You Know?

A temperature above 20°C (68°F) favors membrane fluidity and thus the diffusion of ethanol into the intracellular medium, resulting in a higher bacterial mortality rate. Aim for a temperature $\leq 20^{\circ}\text{C}$ (68°F). For pH < 3.1 the maximum recommended temperature is 18°C (64°F).

LACTOENOS® RANGE



Dose: refer to packaging





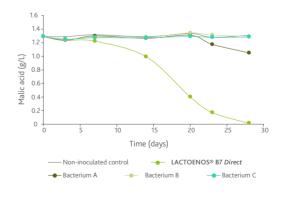
Oenococcus oeni for the production of wines with great aromatic complexity.

- The *Direct* process allows inoculation of LACTOENOS® B7 *Direct* in must or wine without acclimatization.
- · Low production of volatile acidity.

2.5 hL / 25 hL / 250 hL

- Efficient strain over a wide spectrum of pH, alcohol, SO₂, temperature and tannic structure.
- Particularly suitable under difficult conditions or for curative MLF.
- Compatible with co-inoculation and sequential inoculation.

Fermentation kinetic of different strains



Chardonnay 2015. Burgundy. 14.4% ABV, pH 3.5, TSO_2 60 mg/L, MLF at 19°C (66°F).

2.5 hL / 25 hL / 250 hL Dose: refer to packaging

LACTOENOS® RANGE



LACTOENOS® 450 PreAc



LACTOENOS® B16 Standard

A pre-acclimatized bacteria distinguished by its high malolactic activity.

- Strong implantation capacity in wines at any stage of its inoculation in wine or must (pH, fatty acids...).
- Especially selected for its resistance to **high alcohol** (up to 17% vol).
- An exclusive production process, developed by LAFFORT®, that ensures a higher bacterial survival rate and a shortened lag phase.
 ENERGIZER® starter supplied with the bacterium.

Bacteria to be reactivated in the form of a starter.

• Strain particularly suitable for the production of sparkling wines and wines at low pH.

50 hL / 250 hL



Dose: refer to packaging

50 hL / 250 hL



Dose: refer to packaging

BACTERIA NUTRITION

MALOBOOST®

Nutrient adapted to the specific nutritional needs of lactic acid bacteria (*Oenococcus oeni*). Promotes a rapid start to the malolactic fermentation and optimal kinetics.

Facilitating all MLFs, MALOBOOST® is used to:

- · Start and complete MLF more rapidly.
- Help to restart stuck or sluggish MLF.
- Encourage MLF under difficult conditions (low temperature and pH, high alcohol).

1 kg





20 - 40 g/hL (200 - 400 ppm)



Practical Advice

In instances where the wine displays limiting characteristics (low pH, high level of clarification, high TA or ${\rm SO_2}$ levels, nutritional deficiencies, problematic AF...), the addition of an MLF nutrient is essential for the activation and progress of MLF.

Find Out More

Consult our protocols for "Reactivation of LACTOENOS® B16 STANDARD - Sparkling wines" and "Restarting malolactic fermentation (MLF)" in the LAFFORT & YOU section of our website.



NUTRIENTS

Successful fermentation, from both a kinetic and sensory point of view, requires good nutrition for the fermenting microorganisms. It should be comprehensive and include a good balance between nitrogen (organic and mineral), lipids, vitamins and minerals at the different stages of fermentation. The complete range of nutrients developed by LAFFORT® provides this nutritional balance according to the specific characteristics of the must.

The yeast preparation additives in the SUPERSTART® range (Patent FR 2736651) boost yeast performance.

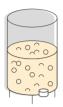
The LAFFORT® range is not limited to yeasts; it also includes bacteria, thus promoting quality MLF, a key element in the final quality of the wine.

Ana Hranilovic Fermentation brand manager



YEAST NUTRITION

To ensure stress-free alcoholic fermentation and prevent aromatic spoilage, or the development of compounds that inhibit the yeasts and bacteria, it is essential to provide the yeasts with complete nutrition. Nutrient inputs, whether from the grapes or from specific preparations, must be balanced in terms of growth factors and survival factors in order to ensure a clean and complete finish to the alcoholic fermentation.



REGULAR FERMENTATION

Avoid rapid fermentation or heat spikes.

NEEDS

Nutritional balance between mineral and organic nitrogen.

RECOMMENDATION

- Partially or completely correct with organic nitrogen (NUTRISTART® range), not just with diammonium phosphate (DAP).
- Make one addition after yeast inoculation, and one addition after the first third of fermentation

HEALTHY FERMENTATION COMPLETION

Avoid stuck fermentations and possible sensory defects.

NEEDS

- · Yeast viability and vitality.
- Cell membrane resistant to acid and alcohol stresses.

RECOMMENDATION

 Use yeast rehydration products during the rehydration phase to add sterols and long-chain fatty acids to strengthen the cell membrane (SUPERSTART® range).



CLEAN AROMATIC PROFILE

Low H₂S and sulfur compound production, low VA, low masking of aromas.

NEEDS

- Stress minimization.
- · Good cell membrane permeability.

RECOMMENDATION

- Rehydrate the yeast with specific rehydratation nutrients (SUPERSTART® range). Add nutrients at 1/3 AF.
- Supplies yeasts with pantothenic acid (vitamin B5) naturally present in nutrients based on yeast derivatives to control / minimize H₂S production.

AROMATIC OPTIMIZATION

Expression of varietal aromas and / or production of fermentation aromas.

NEEDS

- · Cell membrane permeability.
- Vitamins, minerals and precursors of fermentation esters (amino acids).

RECOMMENDATION

- Supplies sterols during rehydratation to ensure the fluidity of membrane transport (SUPERSTART® range).
- Nutrition quality and quantity to be determined in relation to desired aromatic profile.



Yeast nutrition: nitrogen adjustment

Calculate organic and / or inorganic nitrogen additions to allow complete alcoholic fermentations, expressing the character of the harvest.

Decision Making Tool

Discover our Yeast Nutrition Calculator (DAP) on our website, in the LAFFORT & YOU section.



YEAST PREPARATION



SUPERSTART® RANGE (Patent FR 2736651)

OPTIMAL PERFORMANCE

Yeast preparation additives should be used at the active dry yeast rehydration step to ensure an optimal aromatic performance and a healthy and complete fermentation. SUPERSTART® products:

- Provide the essential building blocks for yeast membranes (mainly long chain fatty acids and ergosterols).
- Guarantee fluidity of the membrane, its alcohol tolerance, and the correct conformation of transporters for better assimilation of sugars and nutrients
- Significantly reduce production of VA and H₂S.
- To be used particularly in cases of high potential alcohol, low turbidity white juice, low fermentation temperature, or yeast restart cultures.
- To be added into yeast rehydration water. Increase the dosage for potentially high alcohol juice and must.

SUPERSTART® ROUGE

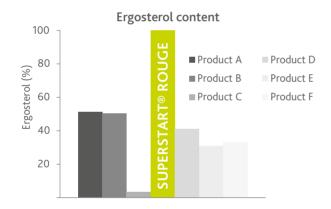
High ergosterol content formulation.

• Improves yeast cell longevity under stressful conditions and increases yeast tolerance to high temperatures and alcohol.

SUPERSTART® BLANC & ROSÉ

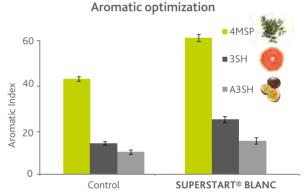
Formulation particularly rich in certain vitamins and mineral salts.

• Optimizes the production and aromatic revelation by yeasts guaranteeing stronger fermentation completion.



Comparison of ergosterol* content (%) in different equivalent application products, standardized against the product with the highest concentration (100%), in this case, SUPERSTART® ROUGE.

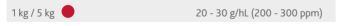
*This sterol gives yeast a higher resistance to ethanol.

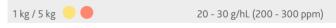


Sauvignon Blanc. ABV 12.5%. ZYMAFLORE® X5.

By improving the general assimilation of juice compounds, SUPERSTART® BLANC optimizes the yeast metabolism to give more aromatic wines.

4MSP: boxwood / A3SH: passion fruit / 3SH: grapefruit.





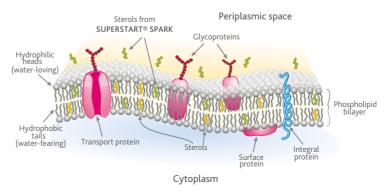
SUPERSTART® SPARK

Yeast preparation additive suited to the difficult conditions of sparkling wines.

 Combination of survival factors (lipids) and growth factors for complete secondary fermentation.

See our SPARK range sheet P.91.

The fluid mosaic model



1 kg / 5 kg 20 - 30 g/hL (200 - 300 ppm)

ORGANIC NITROGEN



NUTRISTART® ORG

100% organic nutrient from inactivated yeast (yeast autolysate) rich in amino acids, vitamins (thiamine, niacin, pantothenic acid, folic acid...), minerals, and micro-nutrients (magnesium, manganese, zinc, iron...) favoring cell multiplication.

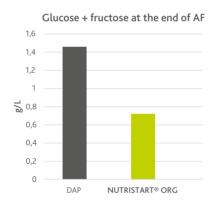
- Ensures regular and complete alcoholic fermentation in the case of slight to moderate nutritional deficiencies.
- Results in more aromatic wines and limits the formation of undesirable compounds (compounds that combine with SO₂, H₂S, and more...).
- In the case of large nitrogen deficiencies and/or high potential alcohol, use **NUTRISTART® ORG** with a supplementary nitrogen source to guarantee improved nutritional balance in the yeast.
- 10 g/hL (100 ppm) of NUTRISTART® ORG provides the equivalent of 10 mg/L (10 ppm) of assimilable nitrogen.

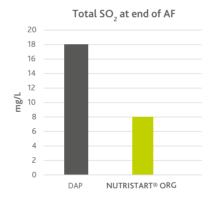
1 kg / 5 kg / 10 kg

30 - 60 g/hL (300 - 600 ppm) according to the necessary nitrogen addition

WHY ORGANIC NUTRITION?

Organic nitrogen must be present in order to limit the production of SO_2 and sulfur compounds (H_2S and mercaptans), and to produce healthy (but not excessive) biomass, and limit the risk of stuck or sluggish fermentation.





Concentrations of glucose + fructose and total SO_2 at the end of alcoholic fermentation. Juice derived from Sauvignon Blanc (potential alcohol volume: 13.9%, initial assimilable N: 125 mg N/L), 2016.

At the one-third point of alcoholic fermentation, 35 mg N/L were added with DAP or **NUTRISTART® ORG**, deliberately making yeast conditions difficult.

SENSORY EFFECTS OF ORGANIC NUTRITION

The addition of organic nitrogen can increase the fruitiness of wines and limit the masking of aromatics linked to the production of sulfur compounds during alcoholic fermentation.

Except for the source of the nitrogen added, a comparison of wines produced under the same conditions reveals significant preferences for wines produced from musts supplemented with NUTRISTART® ORG. These wines are considered fruitier, fresher, less vegetal, and subject to less reduction than those supplemented with mineral nitrogen alone.

	MINERAL / ORGANIC COMPARISON
Number of tasters	20
Number of correctly detected differences	13
Results	99% significant difference
Preference	Organic: 13/13

Triangle taste tests (ISO 4120-2004) of red wines. Comparison of two Merlot wines fermented with 65 mg N/L nitrogen added in the form of THIAZOTE® or NUTRISTART® ORG.

OTHER SOURCES OF NITROGEN

MIXED NUTRITION

NUTRISTART® AROM

Complete nutrient (inactivated yeast, yeast autolysate rich in glutathione and diammonium phosphate) to enhance the aromatic complexity of wines.

- Balanced nitrogen sources (organic and mineral) similar to those naturally present in grapes, highlighting wine sensory complexity (nose/mouth).
- Glutathione-rich formula useful during fermentation of white and rosé wines to preserve the aromatic potential of wines.
- 10 g/hL (100 ppm) of NUTRISTART® AROM brings the equivalent of 14 mg/L (14 ppm) of assimilable nitrogen.

Dose dependent on nitrogen deficiency levels.

NUTRISTART®

All-around yeast activator combining growth and survival factors and promoting yeast multiplication (inactivated yeasts, yeast autolysate, diammonium phosphate, thiamine).

- To be used in the case of **nutrient deficiency in the must**.
- 10 g/hL (100 ppm) of NUTRISTART® provides about 15 mg/L (15 ppm) assimilable nitrogen.

Dose dependent on nitrogen requirement.

1 kg / 5 kg 20 - 60 g/hL (200 - 600 ppm)

1 kg / 5 kg / 20 kg

20 - 60 g/hL (200 - 600 ppm)

MINERAL NUTRITION

PRODUCT	DESCRIPTION / APPLICATION	DOSE	PACKAGING
THIAZOTE® PH	Alcoholic fermentation activator (diammonium phosphate and thiamine). 0 g/hL (100 ppm) of THIAZOTE® PH provides 21 mg/L (21 ppm) assimilable nitrogen.	To be determined according to fermentation conditions (Initial YAN, probable alcohol).	1 kg 5 kg 25 kg

ASSIMILABLE NITROGEN CONTRIBUTION BY NUTRIENT

	EQUIVALENCE	BALANCE AND COMPOSITION				
PRODUCT	NITROGEN CONTRIBTION FROM 10 g/hL (100 ppm)	ORGANIC AVAILABLE NITROGEN	MINERAL AVAILABLE NITROGEN	VITAMINS AND MINERALS	NUTRITIONAL BALANCE	
NUTRISTART® ORG	10 mg/L	• • • •		• • • •	•••	
NUTRISTART® AROM	14 mg/L	• • •	•	• • •	• • • •	
NUTRISTART®	15 mg/L	•	• • •	• •	• •	
THIAZOTE®	21 mg/L		• • • •	• •	•	
SUPERSTART® RANGE	Yeast rehydration products provide only a minute dose of assimilable nitrogen. They cannot be considered as nutrients.					

OTHER PRODUCTS

SUPPORT AND DETOXIFICATION

PRODUCT	DESCRIPTION / APPLICATION	DOSE	PACKAGING
BI-ACTIV®	A formulation of survival factors, yeast cell walls, inactivated yeast, and inert supporting elements. To be used when fermentation slows down or becomes stuck . Does not contain DAP.	30 - 60 g/hL (300 - 600 ppm / 3 - 6 lbs/1000 gallons).	1 kg
OENOCELL®	Highly purified yeast cell walls. Stimulate and activate alcoholic fermentation.	20 - 40 g/hL (200 - 400 ppm / 2 - 4 lbs/1000 gallons), depending on the type of treatment.	1 kg
TURBICEL®	Cellulose powder for over-clarified juice . 10 g/hL (100 ppm) increases the juice/must turbidity by 20 NTU.	20 - 50 g/hL (200 - 500 ppm / 2 - 5 lbs/1000 gallons), depending on the turbidity correction to be made.	5 kg

BACTERIA NUTRITION

MALOBOOST®

Nutrient adapted to the specific nutritional needs of lactic acid bacteria (*Oenococcus oeni*). Promotes a rapid start to the malolactic fermentation and optimal kinetics.

Facilitating all MLFs, MALOBOOST® is used to:

- Start and complete MLF more rapidly.
- Help to restart stuck or sluggish MLF.
- Encourage MLF under difficult conditions (low temperature and pH, high alcohol).

1 kg 0 - 40 g/hL (200 - 400 ppm)



Find Out More

Discover our Focus on **nitrogen nutrition** on our website, section **LAFFORT & YOU**.





YEAST PRODUCTS

Yeast derivatives offer a wide range of winemaking products and applications, drawing on the many advantages of aging on lees and diversity of yeasts.

LAFFORT® quickly identified the potential of these derivatives and conducted research to create innovative and unique applications in enology. These include mannoproteins (MANNOSTAB® - patent FR 2726284) used for tartaric stabilization and sapid peptides derived from the Hsp12 protein (OENOLEES® & AUTOLEES® / OENOLEES® MP - patent EP 1850682).

Building on this research, products such as FRESHAROM® and POWERLESS® LIFE were developed for their antioxidant properties derived from their glutathione content.

Yeast products pave the way for a new, more natural approach to winemaking... to bring out and preserve the best in wine.



POWERLEES® RANGE





POWERLEES® LIFE

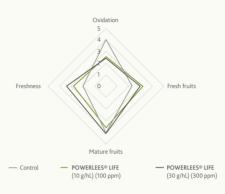
Formulation of inactivated yeasts rich in antioxidant compounds, including glutathione, to preserve and refresh wines during aging.

POWERLEES® LIFE was selected during a research program to study alternatives to sulfur for the protection of wines during their storage. The specific inactivated yeasts that go into the composition make it possible to:

- Protect wines from premature oxidation during aging, with or without added sulfur.
- Significantly slow down oxygen consumption by oxidizable compounds in the wine.
- Preserve wine color.
- Refresh the aromatic profile of already oxidized wines.

POWERLEES® LIFE can be added once or several times from the end of fermentation and throughout the aging period. It is a complementary solution to SO₃ in a strategy of reducing the doses of sulfur used.

Sensory profile



Treatment of a Cabernet Sauvignon wine after 16 months of aging. Postracking tasting 6 days after treatment. Mean of the scores of 12 trained tasters.



10 - 40 g/hL (100 - 400 ppm)

POWERLEES® (EX POWERLEES® ROUGE)

FERMENTATION / AGING

EARLY MATURITY

Specific preparation of inactivated yeasts and ß-glucanases, for fining wines.

Developed by LAFFORT®, POWERLEES® provides yeast constituents that help soften wines during fermentation and aging.

- Enzymatic action accelerates the sensory fining.
- Extraction of components with high sensory potential (sapid peptides from Hsp12 protein): β-glucanase helps quickly extract of peptides present on the cell walls of the inactivated yeast and from yeast autolysis fragments.
- Contributes to wine stabilization through fining and the diffusion of mannoprotein fragments from yeast.
- Allows the winemaker to incorporate lees in wines racked after fermentation.
- Specially adapted to wines for early release.

Tasting profile after treatment with POWERLEES®



POWERLEES® (20 - 30 q/hL (200 - 300 ppm)) reduces in the perception of bitter and astringent notes. The aromatic intensity of the wines is not changed, but the treated wines are perceived as more fruity and less vegetal. The perception of mouthfeel is clearly improved.

Averages of 8 trials on red wines, treatment during AF or on finished wine.

1 kg

15 - 40 g/hL (150 - 400 ppm)

PROTECTION AND REFINING

FRESHAROM®

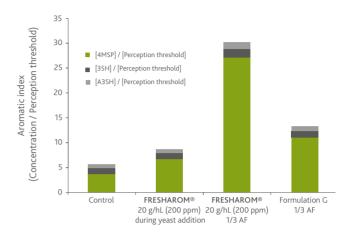
FERMENTATION AROMATIC PRESERVATION

Specific preparation of inactivated yeasts with strong reducing power.

- Rich in reducing metabolites, FRESHAROM® has a much greater anti-oxidant potential than SO₂ or ascorbic acid.
- Promotes the assimilation of glutathione precursors (cysteine, N-acetylcysteine...) by the yeast during AF and thus increases the synthesis of this tripeptide.
- Effectively protects the aromatic potential of the wine and significantly delays the appearance of oxidized notes for more aromatic wines with better aging potential.
- · Inhibits wine browning mechanisms.

Incorporate into the tank during the first 1/3 of alcoholic fermentation

Preservation and aromatic revelation with FRESHAROM®



Study of the aromatic impact of FRESHAROM® on a Sauvignon Blanc juice inoculated with ZYMAFLORE® X5.

1 kg / 5 kg

20 - 30 g/hL (200 - 300 ppm)

OENOLEES® and AUTOLEES® / OENOLEES® MP are enological products derived from natural constituents found in wine and obtained using innovative and patented production processes. (Patent EP 1850682).

OENOLEES®

FERMENTATION / AGING

Specific preparation of yeast cell walls with a high sapid peptide content for premium red wine fining (Patent EP 1850682).

OENOLEES®, the result of LAFFORT®'s research on the properties of yeast lees and their importance in wine, contributes towards improving the sensory quality of wine by:

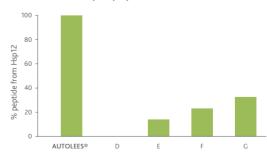
- Reducing aggressive sensations: the cellular envelopes have a refining action that promotes elimination of certain polyphenols responsible for bitterness and astringency.
- · Increasing sweet sensations: OENOLEES® has a high content of a specific peptide fraction that is released naturally by yeasts during autolysis and has an excessively low perception threshold (only 16 mg/L (16 ppm) compared to 3 g/L (3000 ppm) for sucrose).
- · Aid to reducing Ochratoxin A levels in wines.

AUTOLEES® / OENOLEES® MP

Specific preparation of an extract of yeast cell walls (mannoproteins) rich in sapid peptides (Patent EP 1850682) and polysaccharides.

- · Contributes to increasing the sweetness sensation in wines.
- · Allows the winemaker to better counter-balance acidity and bitterness.
- · Can be used just prior to bottling.

Sapid peptide concentration



Concentration in Hsp12 (origin of peptides responsible for the perception of sweetness in wine) in different products of equivalent application standardized according to the most concentrated product at 100%.

10 - 30 g/hL (100 - 300 ppm)

MANNOPROTEINS

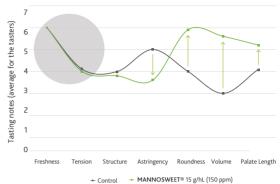
MANNOSWEET®

AGING

100% natural preparation of specific pure mannoproteins and vegetable polysaccharides for colloidal and tartaric stabilization while preserving the sensation of volume and roundness on the palate.

- Contributes to stabilization of coloring matter with doses as low as 5 g/hL (50 ppm).
- Respects the aromatic profile of the wine.
- Excellent filterability: MANNOSWEET® does not affect the initial filterability of the wine.
- Addition of MANNOSWEET® as a finishing treatment before bottling.

Tasting results



Blend of Grenache / Syrah / Mourvèdre treated with 15 g/hL (150 ppm)

MANNOSWEET® after 9 months' aging.

In addition to contributing to stabilization of coloring matter, the wine is perceived as less astringent, rounder, with more volume and length on the palate while retaining aromatic freshness. Tasting carried out by a trained panel of 12 tasters.

MANNOFEEL®

AGING

MANNOFEEL® is the result of global research by LAFFORT® on mannoproteins to identify and understand the mechanism of action and production. The selected mannoproteins in MANNOFEEL® significantly increase the perception of volume, roundness and length on the palate while aiding tartrate stability.

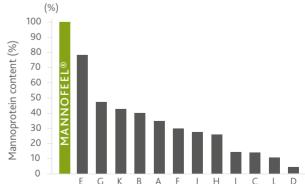
- Pure product, 100 % mannoproteins. Natural compound present in wine.
- Respects the freshness and fruit in wine.
- 100% soluble with an immediate action.
- Participates in colloidal and tartaric stabilization of wine.

MANNOFEEL® does not alter wine filterability

			MANNOFEEL®		
		Control	25 mL/hL	50 mL/hL	100 mL/hL
Clogging Index	IC	40	40	33	38
(CI) at 1h	IVIC* - 1h	1	1	1	1
Clogging Index	IC	40	38	40	37
(CI) at 4h	IVIC - 4h	1	1	1	1

^{*} IVIC = Clogging index of the wine treated with MANNOFEEL® / Clogging index of the control wine.

Mannoprotein content



Comparison of mannoprotein content in various products with an equivalent application, standardized in relation to the most concentrated product (100%).

ENZYMES

LAFASE® & LAFAZYM®

Enzymes are highly selective catalysts for biochemical reactions, facilitating clarification, extraction, aromatic revelation, filtration, and more.

LAFFORT® offers a wide range of specific enzymes for red, white, and rosé winemaking, depending on the technological targets.

For optimum security and performance, several of our enzyme preparations undergo a unique purification process to remove any potentially damaging activity (cinnamoyl esterase (CE), anthocyanase).

Julie Barthoux Enzymes brand manager



ENZYMES IN ENOLOGY

ENZYMOLOGY AND BIOCHEMISTRY

Enzymes are highly-specific complex catalytic proteins. In the wine industry, the most common principal activities are the pectinases (polygalacturonase (PG), pectin methyl esterase (PME), pectin lyase (PL), arabinanase, rhamnogalacturonase and galactanase). In addition, there are some glucanases and glycosidases with many naturally occurring side activities such as hemicellulases, cellulases, and proteases.

MANAGEMENT OF ENZYME ACTIVITY FOR OPTIMAL PERFORMANCE

The three criteria - dose, must or wine temperature, and contact time - have a major impact on enzyme performance and they are interrelated. Each parameter can be modified according to the application and the winemaker's technical constraints.

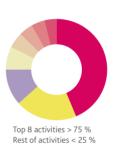


IMPORTANCE OF THE SECONDARY ACTIVITIES OF ENZYME PREPARATIONS

Each enzyme preparation is a unique cocktail of primary and secondary activities that depend on the strain of fungus used (Aspergillus niger, Aspergillus aculeatus, and Trichoderma harzianum). Each fungus produces specific enzymes to grow and to best adapt to its own environment. The diversity of natural environments leads very different enzyme spectra for each strain. A high level of secondary activity allows for adaptation to the environment, as well as to the conditions of matrices that are difficult to clarify. In the latter case, a high level of secondary activity improves the performance and robustness of the formulations.



Example of the enzymatic spectra of an Aspergillus aculeatus strain



Distribution of activities from a quantitative and qualitative point of view.



MEASURING ENZYMATIC FORMULATION PERFORMANCE

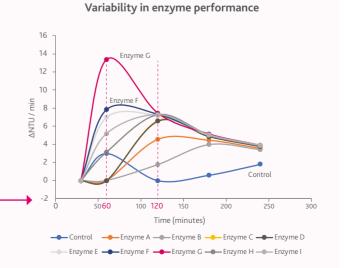
A new method for assessing the clarifying properties of our products was developed to help formulate the best preparations.

This example (Sauvignon juice - temperature 12°C / 54°F) illustrates the ability of certain enzyme formulations to hydrolyze pectin very quickly (significant drop in turbidity within the first hour).

All wines treated with enzymes showed a significant drop in turbidity (2 hours), in contrast to the control, demonstrating the benefits of enzyme addition.

	Enzyme G	Enzyme F	Control
Turbidity (NTU) after 60 min	197	529	> 1000
Turbidity (NTU) after 120 min	106	119	> 1000

Calculation of the instantaneous clarification velocity V clarif = (Turbidity 1 - Turbidity 2)/ time 1 in min.



PRESSING AND SKIN CONTACT

WHITE & ROSÉ WINES



USING ENZYME PREPARATIONS ON GRAPES:

- Optimize press cycles: filling the press (facilitate juice draining). Improve yields by facilitating juice extraction at lower pressure with less mechanical action. Reduce the length and number of press cycles.
- Improve the clarification and filterability of press juice.

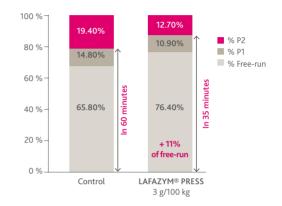
LAFAZYM® PRESS

PRESSING

Optimize higher quality press yields on whites, and reds destined for rosé and sparkling wine.

- Preparation of pectolytic enzymes rich in secondary activities.
- Preserve aromatic finess.
- Improves free run juice and first pressing yields (white and rosé).

Increase of free-run juice with LAFAZYM® PRESS



100 g / 500 g - MICROGRANULATED - PURIFIED (CE)



20 - 50 g/ton

LAFASE® XL PRESS

PRESSING

PROCESS

Optimize higher quality press yields on whites, and reds destined for rosé wines.

- Preparation of pectolytic enzymes with secondary activities.
- Increases high-quality juice yields and protects against oxidation.

1 L / 10 L - LIQUID - PURIFIED (CE)



10 - 40 mL/ton

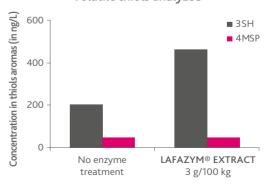
LAFAZYM® EXTRACT

PRE-FERMENTATION SKIN CONTACT

Pre-ferment skin contact at low temperatures.

- Preparation of pectolytic enzymes rich in secondary activities.
- Helps reduce maceration duration.
- Allows for varietal aroma and precursor extraction, increases the aromatic potentials of juice.
- Purified from CE to help preserve aromatic finesse of wines.
- Improves drain or free run juice yields and clarification.

Volatile thiols analyzed



3SH: 3-sulfanylhexanol (grapefruit and passion fruit). 4MSP: 4-methyl-4-sulfanylpentan-2-one (boxwood and broom).



CLARIFICATION

WHITE AND ROSÉ WINES

LAFAZYM® CL

FERMENTATION

Clarification of juice for the production of high-quality wines.

- Preparation of pectolytic enzymes rich in secondary activities.
- Improves lees settling and compaction.
- Increases the volume of clear juice.
- Purified from CE to help preserve aromatic finesse of wines.

100 g / 500 g - MICROGRANULATED PURIFIED (CE)



0.5 - 2 g/hL (5 - 20 ppm)

LAFASE® XL CLARIF NEW FORMULATION

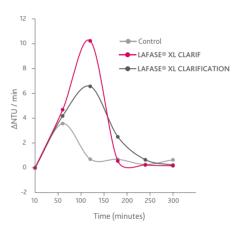
FERMENTATION PROCESS

Clarification of juice and wines.

- Preparation of pectolytic enzymes with secondary activities.
- Rapid depectinization.
- Allows the clarification of must and juice from heat treatment or flash detente.
- Perfectly suited to static and dynamic clarification.

Comparative trial with the new formulation of LAFASE® XL CLARIF and LAFASE® XL CLARIFICATION. The new formulation achieves even faster depectinization and clarification. Trial carried out at 12°C (54°F) and 2 mL/hL - Sémillon

Kinetics of clarification velocities



1 L / 10 L - LIQUID - LOW CE



1 - 5 mL/hL



LAFAZYM® 600 XLICE

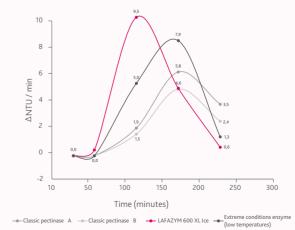
FERMENTATION EXTREME CONDITIONS

Rapid and effective clarification of juice over a wide range of pH (2.9 - 4.0) and temperature for the production of highquality wines.

- Preparation of pectolytic enzymes rich in secondary activities.
- Expedites depectinization even at low temperature (effective from 5°C /41°F).
- · Reduces settling time and improves compaction of solids.

	LAFAZYM® 600 XL ^{Ice}	Extreme conditions enzyme	Classic pectinase A	Classic pectinase B
Turbidity (NTU) at 120 min	113	363	543	715

Clarification velocity kinetics at low temperature



At low temperatures (6°C - 43°F), LAFAZYM® 600 XLICE (2 mL/hL) is more robust than the enzyme for the same purpose. Sauvignon Blanc.

AROMATIC EXPRESSION WHITE & ROSÉ WINES

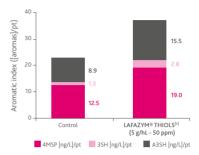
LAFAZYM® THIOLS[+]

FERMENTATION

Bring out aromas in grape varieties with volatile thiol characters.

- Preparation of pectolytic enzymes with secondary activities.
- · Acts in synergy with yeasts to bring out volatile thiols.
- Can be used on juice and added during the first third of the alcoholic fermentation to increase the aromatic potential of wines

Increase in the aromatic potential (thiols) of a wine



Experimental cellar trial - Sauvignon Blanc.
PT: perception threshold.

250 g / MICROGRANULATED - LOW CE



3 - 6 g/hL (30 - 60 ppm)

LAFAZYM® AROM

FERMENTATION

Aromatic wines made from grape varieties with terpene precursors.

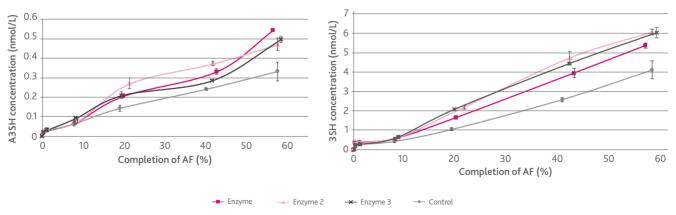
- Preparation of pectolytic and β-glucosidase enzymes.
- Increases the aromatic intensity of wines made from grape varieties with glycosylated terpene and norisoprenoid precursors.

100 g / MICROGRANULATED



2 - 4 g/hL (20 - 40 ppm)

INCREASING THE BIOTRANSFORMATION OF VOLATILE THIOLS (3SH AND A3SH)



Enzyme preparations at 5 g/hL (50 ppm) compared with a control with no enzyme addition - Work by A. Minot 2016 - **BIOLAFFORT®** Sauvignon blanc inoculated with **ZYMAFLORE®** X5 (20 g/hL (200 ppm)).

OPTIMIZE THE BIOTRANSFORMATION OF THIOLS DURING ALCOHOLIC FERMENTATION:

- Use a yeast with the ability to release and convert volatile thiols such as ZYMAFLORE® X5, DELTA or VL3.
- Add an enzyme preparation that promotes yeast conversion of thiols, such as LAFAZYM® THIOLS^[+].

RED EXTRACTION

WHY USE ENZYMES IN RED FERMENTATION?

- Improves yield of free-run wine through an increase in pulp and skin extraction (compounds of interest).
- Promotes depectinization of wines at the end of alcoholic fermentation, and optimizes clarification of wines to facilitate their preparation for bottling.
- Contributes to microbiological stabilization by sedimentation.

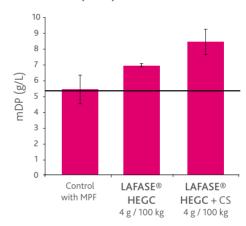
LAFASE® HE GRAND CRU

FERMENTATION

Traditional macerations. Produces structured wines rich in color with elegant tannins.

- Preparation of pectolytic enzyme rich in secondary activities.
- Increases the storage potential of wines by promoting the extraction of stable phenolic compounds and polysaccharides.
- · Increases the sensation of sweetness and decreases the astringency in wines by the targeted extraction of smaller size polysaccharides (RGII) and less larger size polysaccharides (PRAG).

Comparison of mean polymerization degrees (MDP) of tannins



Enzyme: LAFASE® HE GRAND CRU with and without Cold Soaking (CS). Cabernet Sauvignon.

100 g / 500 g / 5 kg - MICROGRANULATED - PURIFIED (CE)



30 - 50 g/ton

LAFASE® FRUIT

FERMENTATION

Short macerations with or without pre-fermentation cold soaking for fruity, deeply-colored, and rounded red wines.

- Preparation of pectolytic enzyme rich in secondary activities.
- Optimizes the fruit potential of wines by promoting gentle extraction of phenolic compounds and aromas from the grape skin while minimizing the need for physical extraction.

LAFASE® XL EXTRACTION ROUGE

FERMENTATION PROCESS

Maceration of red and white grapes to optimize quality juice volumes.

- · Liquid pectolytic enzyme with secondary activities.
- Increases free run juice or wine yields, improves grape skin compound release and minimizes the need for physical extraction.

250 g / 5 kg - MICROGRANULATED

- PURIFIED (CE)

30 - 50 g/ton

10 L - LIQUID - LOW CE

20 - 40 mL/ton

CLARIFICATION & FILTERABILITY WINES

UTILIZING ENZYMES TO OPTIMIZE AGING

Early enzyme treatment during aging simplifies several practical aspects of wine management:

- Clarification of finished wines: accelerates all phenomena linked to the natural clarification of wines.
- Significantly improves in wine filterability through hydrolysis of wine polysaccharides.
- Depectinization: optimizes all stages in preparation of wines for bottling (fining, filtration).

EXTRACLEAR®

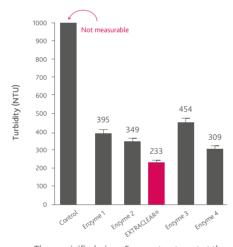
FERMENTATION / AGING

PROCESS

Very rapid clarification and significant improvement in filterability.

- Preparation of pectolytic enzymes particularly rich in secondary activity for the hydrolysis of complex branched chains.
- Rapid and significant improvement in wine filterability through hydrolysis of a large number of clogging macromolecules.
- · Accelerates the natural clarification of wines: reduces the risks of microbiological contamination and optimizes fining doses.
- Speeds up the natural clarification of even the most difficult wines (grape varieties rich in polysaccharides, press wine, thermovinification).
- Use from the last third of the AF and throughout aging.

Free-run juice yield



Thermovinified wine - Enzyme treatment at the end of MLF dose: 6 g/hL (60 ppm) or 6 mL/hL - Temperature: 12° C (54° F). Sedimentation: 48 h - Measure of the turbidity after racking.

?

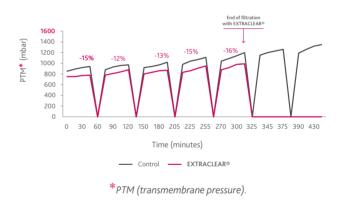
Practical Advice

Treatment of red press wines.

Red press wines have an especially heavy "load" of macromolecules, which slow down clarification. These macromolecules come mainly from grape polysaccharides, fermentation yeasts, or contaminating fungi such as *Botrytis cinerea*.

EXTRACLEAR® allows for effective clarification and facilitates the filtration of press wine.

Early use of EXTRACLEAR®: impact on wine filterability



Optimization of the filtration cycle using enzymes

	CONTROL	EXTRACLEAR®
Mean flow rate	16.5 hL/h	18.8 hL/h (+14%)
Duration of filtration cycle	7h40 (145 hL)	5h40 (145 hL)
Number of filter flushes	7*1.8 hL	5*1.8 hL
Stability of coloring matter	50	35

- · 20% reduction in filtration time.
- Average 14% reduction in TMP (transmembrane pressure) over the entire filtration period for the wine treated with enzyme.
- · Preservation of colloidal stability.

SPECIFIC APPLICATIONS

EXTRALYSE®

AGING

Enzymes with strong β-(1-3; 1-6) glucanase activity intended for aging on lees. Improves the filterability of wines.

- Preparation of pectolytic enzyme with secondary β-(1-3; 1-6) glucanase activities.
- Accelerates all biological mechanisms linked to aging on lees and especially yeast autolysis.
- · Brings roundness and softness to the wine by releasing larger quantities of yeast-derived molecules.
- Improves clarification and filterability, particularly in wines from Botrytis-affected grapes.

250 g / 5 kg - MICROGRANULATED - PURIFIED (CE)

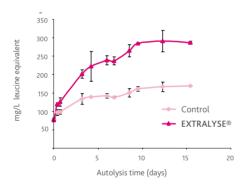


6 - 10 g/hL (60 - 100 ppm)

IMPACT OF EXTRALYSE® ON THE SENSORY REFINING OF WINES:

During lees aging, yeast cell walls are broken down enzymatically through yeast autolysis. Research on enzymatic phenomena that occur during wine aging - Anne Humbert (2005).

Nitrogen compounds released



Monitoring yeast autolysis by measuring the concentration of nitrogen compounds released in a medium model, with or without EXTRALYSE® (5 g/hL (50 ppm)). AF on synthetic must with S. cerevisae 522 D.

Peptide fraction during yeast autolysis

Protocols tested	Molecular fraction 0.5 - 3 KDa	Molecular fraction 3 - 10 KDa	Molecular fraction >10 KDa
Without added enzyme	110 mg/L	10 mg/L	60 mg/L
With EXTRALYSE® 5 g/hL (50 ppm)	200 mg/L	20 mg/L	90 mg/L

This work has made it possible to isolate three peptide fractions; those of smaller size (0.5 to 3 kDa) give a perceptible sensation of sweetness to dry wines after aging on lees.

EXTRALYSE® speeds up yeast autolysis, promoting the release of a significantly larger quantity of specific peptide fractions of interest, while improving the filterability and clarification of the wine.

LYSOZYM

AGING

MICROBIOLOGICAL STABILITY

Specifically for the microbial management of wines:

- · Micro-granulated muramidase enzyme preparation. Degrades Gram-positive lactic acid bacteria cell wall.
- Delays the action of lactic acid bacteria, reducing the need of SO₂.
- Strengthens the action of SO₂ on sweet white wines and improves microbiological stability.

SPECIFIC APPLICATIONS

LAFASE® DISTILLATION

FERMENTATION PROCESS

Pressing grapes intended for distillation base wine (very low pectin methyl esterase activity).

- Preparation of pectolytic enzymes rich in secondary activities and with low release of methanol.
- Increases press yield with the release of quality juice: drainage of juice to limit the quantity of solids and limits the extraction of herbaceous compounds (C6).
- Reduces juice viscosity to facilitate decanting and flotation.

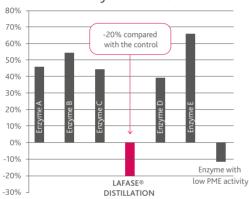
1 L- LIQUID - LOW CE - LOW PME



10 - 40 mL/ton

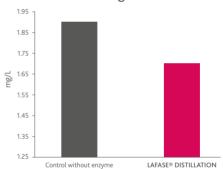
BENEFITS OF AN ENZYME FORMULATION WITH LOW RELEASE OF METHANOL

Change in methanol concentration at the end of AF after enzyme treatment



Cognac juice - Ugni Blanc - Dose: 3 mL/hL.

Marker for crushing - Cis-3-hexanol



Micro-distilation of the wine (70% vol.) from a Cognac juice -Ugni Blanc - Dose: 3 mL/100 kg.

LAFASE® DISTILLATION allows for pressing that is more respectful of the grapes.

LAFASE® THERMO LIQUIDE

THERMO-TREATMENT

PROCESS

Thermo-treated juices to promote better clarification and pressing.

- Preparation of pectolytic enzymes rich in secondary activities.
- · Quick and efficient depectinization juice over a large spectrum of temperatures (< 65°C (< 149°F)).
- · Decreases viscosity of musts and facilitates pressing.

1L - LIQUID - LOW CE 30 - 50 mL/ton

LAFASE® XL FLOT

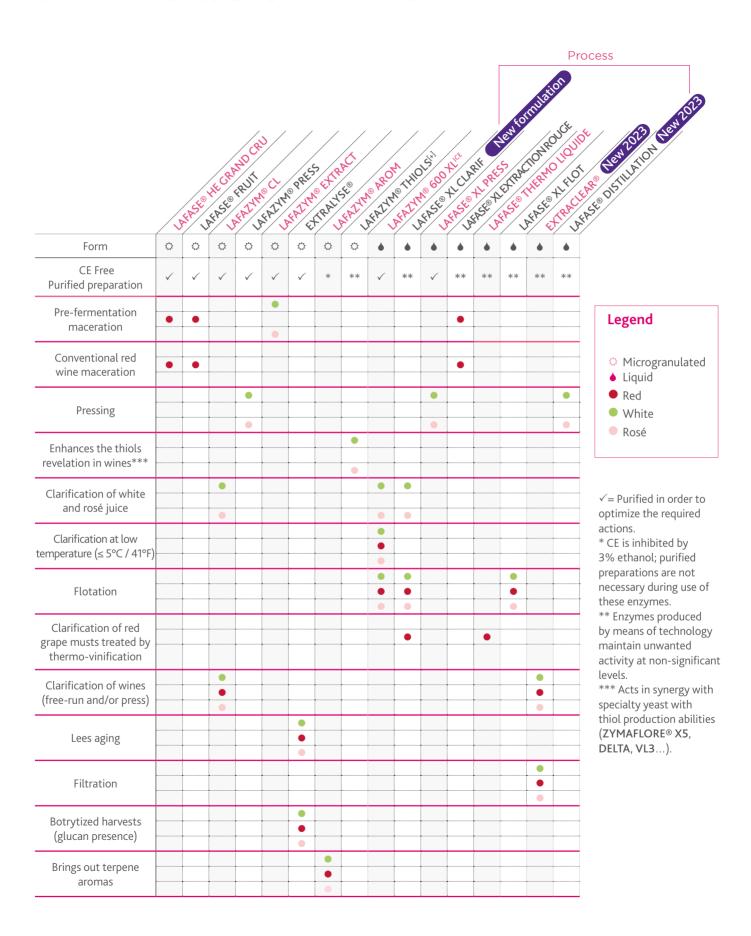
FLOTATION PROCESS

Rapid depectinization of juice before flotation.

- Preparation of pectolytic enzymes with secondary activities.
- Low cinnamoyl esterase activity to preserve juice quality.
- · Rapid depectinization to optimize clarification.

10 L - LIQUID - LOW CE 1 - 4 mL/hL

CHARACTERISTICS OF OUR ENZYMES



FINING

Fining is no longer just about clarification!

For more than 30 years, through in-depth research and development and the use of the Zeta potential to characterize protein reactivity, LAFFORT® has continually renewed our range of innovative enological products and applications, using a wider range of raw materials such as vegetable proteins, yeast derivatives, and more. These new materials have also made it possible to develop preparations offering targeted synergies for specific applications.

The modern approach to fining white and rosé juice has led to major advances in wine quality. Today we are revisiting the fining of red wine by offering a unique preparation designed for the concept of "Market Ready Wine".

Sami Yammine Fining & stabilization brand manager

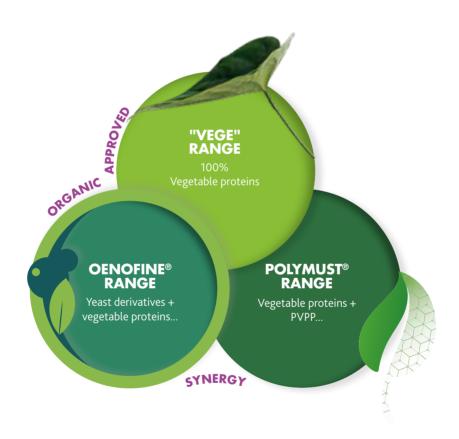


FINING - NEW GENERATION

Over the past twenty years, fining has undergone major changes, fueled by innovation and regulatory developments among other factors. The availability of new preparations has been considerably enhanced with new sources of active ingredients and their synergies, enabling targeted and more precise fining.

LAFFORT® launched the first vegetable protein derived from patatin in 2014 and has since continued to explore new materials such as yeast derivatives and other mixtures of active ingredients. This research is part of our precision enology® approach to meet specific winemaking objectives such as flotation, fining on must or during fermentation, or linked to consumer concerns: PVPP replacements, vegan wine, etc.

LAFFORT[®] developed 3 distinct new ranges of fining products, adapted to various enological applications and particular winemaking philosophies: 100% vegetable protein, POLYMUST®, and OENOFINE®. We are committed to precision enology® that meets the demands of the market and evolving needs in the world of winemaking.



"VEGE" RANGE

VEGEFLOT®
VEGEMUST®
VEGEFINE®
VEGECOLL®

POLYMUST® RANGE

POLYMUST® ROSÉ
POLYMUST® BLANC
POLYMUST® PRESS
POLYMUST® NATURE

OENOFINE® RANGE

OENOFINE® PINK
OENOFINE® NATURE
OENOFINE® RedY

BIOSOURCED BLENDS





OENOFINE® RedY is an innovative formulation, the result of research into the specificity and diversity of inactivated yeasts. It is part of the "Market Re(a)dy Wine" concept, which enables the early release of red wines soon after fermentation.

The yeast derivative selected for **OENOFINE® RedY** promotes the abundant release of so-called "reactive polyphenol" polysaccharides naturally present in the yeast cell wall. To complement its action on the polyphenolic load and promote the early release of wines, this yeast derivative is combined with a vegetable protein (patatin) recognized for its exceptional capacity to clarify and stabilize color.

Adding OENOFINE® RedY to the must at the fermentation stage results in the rapid formation of less reactive polysaccharide-polyphenol complexes, which are thus more supple, producing red wines with a cleaner, more intense color and improved clarification characteristics.

OENOFINE® RedY can be used alone or in combination with enzymes for even more advanced wine preparation: LAFASE® THERMO LIQUIDE for thermovinified wines or EXTRACLEAR® for wines with a high level of suspended solids, or destined for early release.

OENOFINE® RedY



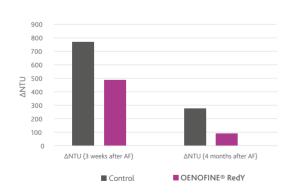
FERMENTATION

Inactivated yeasts, vegetable proteins (patatins).

- · Facilitates earlier release of wines.
- Harmonious, elegant tannins.
- Suppleness and volume.
- Stabilization of coloring matter.
- · Preservation of fruity character.
- · Optimization of filterability.

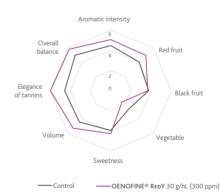
MARKET RE(A)DY WINE

Stability of coloring matter and sensory profile



Fining of a fermenting Merlot must, 2023.

Sensory profile



After treatment with **OENOFINE® RedY** the wine has a more intense sensory profile with less bitterness. Tasting results by a panel of trained tasters.

1 kg / 10 kg 10 - 30 g/hL (100 - 300 ppm)





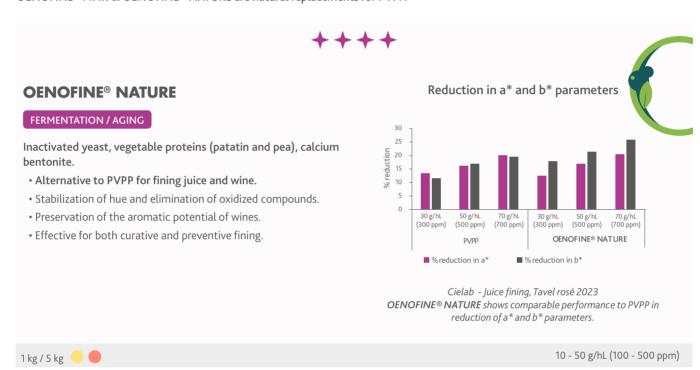
AN ALTERNATIVE TO PVPP BASED ON INACTIVED YEASTS AND VEGETABLE PROTEINS

LAFFORT® has developed 2 unique preparations based on BIOSourced raw materials, specific inactivated yeasts acting in synergy with other fining agents. These preparations allow precise color management and refinement of wines, with the particular aim of reducing the sensation of bitterness.

OENOFINE® PiNK: powerful tool for managing the hue of juice and wines.

OENOFINE® NATURE: precise tool for the elimination of oxidized and oxidizable phenolic compounds.

OENOFINE® PINK & OENOFINE® NATURE are natural replacements for PVPP.



OENOFINE® PINK

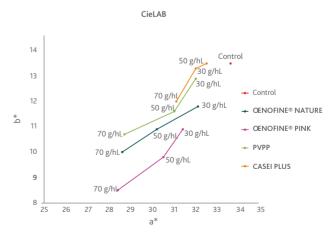
FERMENTATION / AGING

Inactivated yeast, vegetable protein (patatin), activated carbon, sodium bentonite.

- · Alternative to PVPP for fining juice and wines.
- · Hue stabilization of fermenting juice and rosé wines.
- Color correction of white and rosé juices and wines.
- · Very good sedimentation capacity.

OENOFINE® NATURE has a similar impact to PVPP - using the CIELAB color dimensions (see page 51). **OENOFINE® PiNK** is 40% more effective than PVPP at reducing color factors a* and b* for de-coloration.

Impact of the OENOFINE® range on the color of juice before AF



Fining of Syrah rosé juice, 2022. The various fining agents differ in their effectiveness in reducing the orange-yellow hue.

VEGETABLE PROTEINS

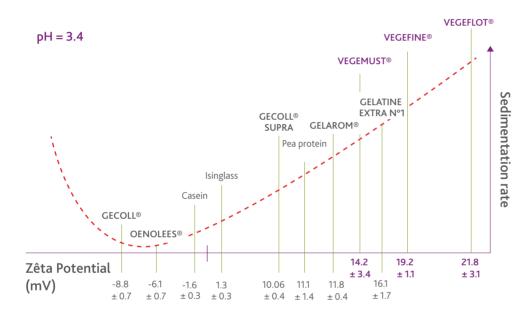


FINING AND ZÊTA POTENTIAL

The addition of a protein fining agent to juice, must, or wine causes flocculation. The formation of flocs, and their sedimentation over time, leads to clarification.

Flocculation results from the interaction of the fining agent proteins with polyphenols in juice, must, or wine. Polyphenols group together under hydrophobic forces and are made unstable through attractive interactions with proteins. The flocs thus formed tend to grow, group together and precipitate. Their precipitation leads to the sedimentation of suspended particles and clarification of the wine. Not all plant proteins have the same ability to develop these interactions.

The Zêta potential is a measure of this capacity for attractive interactions. The speed of clarification depends on its value and the size of the particles (Iturmendi et al., 2012). For faster clarification the Zêta potential values should be high (positive and negative).



Zêta potentialClassification of protein fining agents by sedimentation rate.

ZÊTA POTENTIAL OF PROTEIN FINING AGENTS AS A FUNCTION OF pH.

Typically, most proteins lose some of their effectiveness at higher pH.

		ZÊTA POTENTIAL (mV)	
	Fining products	pH 3.4	pH 3.8
	Food-grade gelatins of animal origin	-8 to 16	-8 to 10
Animal	Egg albumin	15	11
origin	Isinglass	1.3	2.8
	Casein	0.5	≈0
	Pea protein	11	-3
	VEGECOLL®	19.6	14.1
Vegetable origin	VEGEFINE®	19.2	11.47
0118111	VEGEFLOT®	21.8	11.2
	VEGEMUST®	14.2	9.5



Thanks to their patatin fractions, VEGECOLL®, VEGEFINE®, VEGEMUST® and VEGEFLOT® retain strong activity over a broad spectrum of pH.

VEGETABLE PROTEINS PATATIN

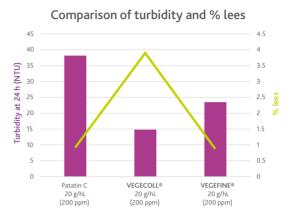


VEGEFINE®

FERMENTATION / AGING

Vegetable proteins (100% patatin), for the clarification of musts and wines.

- High zêta potential, synergistic effect of the proteins.
- Multi-purpose and usable on a wide range of musts and wines with high content of oxidized and oxidizable polyphenols.
- Low quantity of lees after sedimentation.
- Preservation of aromas.
- · Rapid clarification, no risk of over-fining.



Static fining trial at 7°C (45°F) on Sauvignon Blanc juice (2019).



2 - 50 g/hL (20 - 500 ppm)

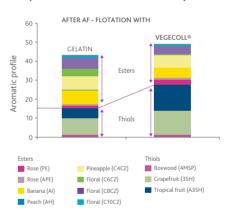
VEGECOLL®

FERMENTATION / AGING

Vegetable proteins (patatin), for the clarification of juice and wines.

- Very rapid clarification.
- The most reactive vegetable protein in enology to date.
- Rapid flotation at low doses.
- · No risk of over-fining.
- Preservation of aromas.

Optimization of the aromatic profile



500 g / 5 kg



2 - 30 g/hL (20 - 300 ppm)



VEGETABLE PROTEINS PATATIN & PEA



VEGEMUST®

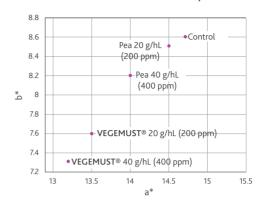
FERMENTATION

Specific combination of vegetable proteins (patatins & pea) with a high flocculation capacity, suitable for static cold settling and fining in fermentation.

- High Zêta potential, synergistic effect of the proteins.
- · High sedimentation rate.
- The presence of patatins helps to reduce the risks of wine oxidation at an early stage.
- Better juice yield (low percentage of solids).
- Flocculation capacity retained, even at high pH.
- · No risk of over-fining.

VEGEMUST® is available in liquid form (production to order during the harvest - 20 L jerrycan).

CIELAB - The L*a*b* color space



Addition of fining products a third of the way through fermentation, Grenache rosé 2020.

Greater effectiveness of VEGEMUST® compared with a pea protein, for the decrease in color and the increase in clarity. CIELAB color space: color space used to characterize the colors of musts and wines. For fining white or rosé juice and wines, the aim is to increase L* (increased clarity) and decrease a* and b* (decrease in red and orange colors).

1 kg / 10 kg



10 - 40 g/hL (100 - 400 ppm)

VEGEFLOT®

FERMENTATION

FLOTATION

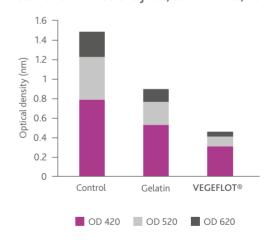
Combination of vegetable proteins (patatin & pea) with high flocculation capacity, suitable for flotation. Optimized balance between plant protein sources.

- Rapid flotation, highest zêta potential.
- The presence of patatin contributes to the early reduction of oxidation risks.
- · Stable flotation foams.
- Better juice yield (low percentage of lees).
- Flocculation capacity retained, even at high pH.
- · No risk of over-fining.

VEGEFLOT® is available in liquid form (produced to order during the harvest - 20 L jerry can).

Complementary use with LAFASE® XL FLOT.

Flotation of a Pinot Gris juice, South Africa, 2020



VEGEFLOT® is more effective than a gelatin for reduction of color. Gelatin: 40 mL/hL - VEGEFLOT®: 15 q/hL (150 ppm).

1 kg / 10 kg



10 - 40 g/hL (100 - 400 ppm)



Find Out More

Watch our FLOTATION video on our website, LAFFORT & YOU section.





FINING

POLYMUST® RANGE



POLYMUST® ROSÉ

FERMENTATION / AGING

Mixture of PVPP with vegetable protein (patatin) for the fining of white and rosé juice and wines.

- · Elimination of phenolic acids.
- Stabilization of the color of rosé juice and wines in fermentation.
- When used on finished wine, it is best to rack within 5 days following treatment.

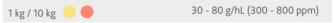
POLYMUST® BLANC

FERMENTATION / AGING

Mixture of vegetable protein (pea) with PVPP for the preventive treatment of oxidation in white and rosé juice and wines.

- · Prevention of oxidation.
- Elimination of oxidizable phenolic compounds liable to trap aromas and distort the color.
- Compatible with flotation and for treatment of wines.

1 kg / 10 kg 9 0 30 - 80 g/hL (300 - 800 ppm)



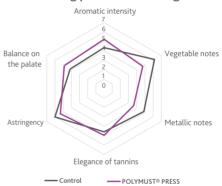
POLYMUST® PRESS

FERMENTATION / AGING

Mixture of PVPP, calcium bentonite and vegetable protein (patatin, potato protein isolate) for the preventive fining of press wines and the reduction of oxidized character.

- Preventive treatment of oxidation in white and rosé juices: elimination of oxidizable and oxidized phenolic compounds, preservation of glutathione content and limitation of browning and pinking phenomena.
- Refining red press wines: clarification, stabilization of the coloring matter, reduction of astringency and green and metallic notes, microbiological stabilization.
- Color correction and sensory refinement of white and rosé wines.

Tasting profile after fining



POLYMUST® PRESS (30 g/hL (300 ppm)) reduces perception of vegetal and metallic notes. The fined wines are perceived as better balanced and less astringent.

POLYMUST® NATURE

FERMENTATION / AGING

Combination of vegetable protein (pea), sodium bentonite and calcium bentonite for fining must.

- · Remarkable clarification effect.
- Preventive and curative treatment of polyphenol oxidation in white and rosé wines.
- Contributes to protein stabilization during the fermentation phase.
- · Contributes to the stabilization of coloring matter in red wines.

1 kg / 10 kg (on request) • • • • • 10 - 800 ppm)

FINING PRODUCTS

GELATINS

All our gelatins are of porcine origin and systematically developed according to their winemaking application.

PRODUCT	DESCRIPTION / APPLICATION	DOSE	PACKAGING
GECOLL® SUPRA	Juice and wines clarification. Eliminates astringent tannins.	40 - 100 mL/hL.	1L/5L/20L
GELAROM®	Bring out the sensory potential of the wine.	30 - 60 mL/hL	1 L / 5 L / 20 L
GÉLATINE EXTRA N°1	Highly purified heat soluble gelatin. Fining of red wines for aging.	6 - 10 g/hL (60 - 100 ppm)	1 kg

PVPP

PRODUCT	DESCRIPTION / APPLICATION	DOSE	PACKAGING
VINICLAR® P	Granulated preparation of PVPP. Preventive and curative treatment of the oxidation of juice and wine.	20 - 50 g/hL (200 - 500 ppm).	1 kg

TRADITIONAL FINING

PRODUCT	DESCRIPTION / APPLICATION	DOSE	PACKAGING
ICHTYOCOLLE	Fish-based (Isinglass) fining agent adapted to high-grade white and rosé wine fining and clarification. Restores high sensory clarity and remarkable brilliance to treated wines.	0.5 - 1.5 g/hL (5 - 15 ppm).	250 g
CASEI PLUS	Potassium caseinate. Treatment of oxidation phenomena and maderization in juice (white and rosé) and wines.	5 - 20 g/hL (50 - 200 ppm) for clarification. 20 - 60 g/hL (200 - 600 ppm) for the treatment of musts and wines.	1 kg 5 kg
POLYLACT®	Combination of PVPP and casein. Preventive and curative treatment of the oxidation of wines (white and rosé).	Preventative treatment: 20 - 40 g/hL (200 - 400 ppm). Curative treatment: 40 - 100 g/hL (400 - 1000 ppm).	1 kg 10 kg
SILIGEL®	Colloidal silica solution that may be used in combination with all organic fining agents.	20 - 100 mL/hL.	1L/5L/20L

TANNINS

Tannins are essential to the balance of the red wine matrix, but they also play a part in white and rosé production due to their many enological properties: stabilization of color, antioxidant and anti-oxidase properties, reaction with proteins, clarification, and more.

A very diverse range of tannins is available to winemakers. LAFFORT® precisely selects its tannins to develop formulations adapted to each type of wine and each stage of vinification.

Tannin addition is a natural technique that facilitates wine production and stabilization.

Bruno Marquette Tannin range manager



TANNINS IN ENOLOGY

For over 20 years, LAFFORT® has been investing in research to:

- ✓ Identify and select the best vegetal tannin sources that complement the phenolic structure of wine.
- ✓ Constantly improve production and purification methods for raw materials.
- ✓ Build a greater understanding of the enological implications of tannin usage.
- ✓ Develop the methods of tannin application in accordance with implemented enological practices.

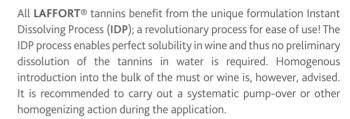
Thanks to its expertise, LAFFORT® guarantees consistent quality formulation.

TANNINS, FOR WHAT PURPOSE?

Hydrolyzable tannins (mainly ellagic from oak or chestnut, and gallic from chestnut galls) and condensed tannins (proanthocyanidic from grapes or exotic woods) are used in winemaking for different purposes:

- ✓ Unstable protein precipitation.
- ✓ Protection and stabilization of color.
- ✓ Anti-oxidation.
- ✓ Reductive character minimization.
- ✓ Structure enhancement.
- ✓ Improve clarification.
- ✓ Regulates redox phenomena.

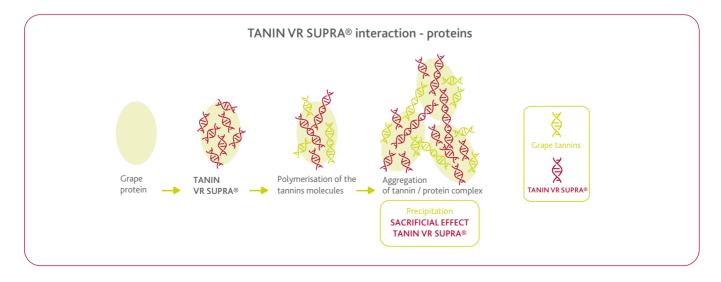
IDP PROCESS





THE SACRIFICIAL EFFECT OF TANIN VR SUPRA®

When grapes are crushed, the proteins in the must bind to the tannins and start to precipitate. The first tannins available are skin tannins, which are generally silkier and softer than seed tannins which are extracted later, and they are also the most important for the structure of the wine. By adding TANIN VR SUPRA® directly to grapes, the proteins in the must interact with it, thus preserving the skin tannins.



WINEMAKING TANNINS



The role of tannins in winemaking

- ✓ The sacrificial effect.
- ✓ The co-pigmentation effect in the presence of color components.
- ✓ The antioxidant effect.
- ✓ The effect of stabilization in the presence of acetaldehyde.

Sometimes the joint use of two tannins can be complementary. In the case when harvest is not at optimal phenolic ripeness, the qualities of TANIN VR SUPRA® and TANIN VR COLOR® are complementary.







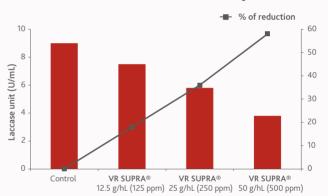
TANIN VR SUPRA®

Ellagic and proanthocyanidic tannin preparation.

TANIN VR SUPRA® combines the effects of different tannins, selected and prepared for optimal technological efficiency, without adding bitterness, to facilitate:

- Antioxidant action providing protection of the must and the
- · Wine structure improvement by supplementation of the midpalate.
- Inhibition of natural oxidation enzymes (laccase, polyphenol oxidase) during harvesting of Botrytis affected vintages (more efficiently than SO₃).
- Sacrificial effect: preserves the grape tannins from precipitation with the grape proteins, to favor indigenous tannin/anthocyanin reactions.

The inhibition of laccase activity



Due to the precipitation of proteins (the sacrificial effect) and the rapid consumption of O₂ by the tannins (antioxidant effect), TANIN VR SUPRA® ensures an effective reduction of these harmful oxidase activities.

1g/5kg



10 - 80 g/hL (100 - 800 ppm)

TANIN VR COLOR®

Catechin tannin preparation. Specially formulated to stabilize wine color.

- Grape varietals with a naturally poor tannin/anthocyanin ratio.
- Varietals that have **color management** problems (extraction/stabilization).
- Grapes harvested at sub-optimal phenolic ripeness.
- Tannin with low astringency, suitable for all wine styles.

1 kg / 5 kg

10 - 80 g/hL (100 - 800 ppm)

WINEMAKING TANNINS



TANIN VR SUPRA® ÉLÉGANCE

Formulation of proanthocyanin and ellagic tannins.

TANIN VR SUPRA® ÉLÉGANCE has been formulated to limit the astringency effect when tannin is added during fermentation. It allows for more precise management of extraction and maceration, mainly for the most delicate grape varieties (such as Pinot Noir) or when making red wines in a fruitier or lighter style. It is used under the same conditions as TANIN VR SUPRA®.

TANIN GALALCOOL®

Granulated gallic tannin preparation, to be used for white and rosé juice, including:

- Inhibition of natural oxidation enzymes (laccase, polyphenol oxidase), more efficiently than SO₂.
- Precipitation of some of the unstable proteins, as efficiently as bentonite but without aroma loss.
- Facilitates clarification.

OPTION TANIN GALALCOOL® SP - See P. 59

1 g / 5 kg 10 - 80 g/hL (100 - 800 ppm)

1 kg 5 - 20 g/hL (50 - 200 ppm)

TANIN VR GRAPE®

Grape proanthocyanidic tannin preparation.

- Compensates the unbalance on natural grape tannins.
- Stabilizes the color thanks to the formation of tanninanthocyanin polymeric pigments.

Thanks to the very high quality of its extraction, **TANIN VR GRAPE®** contains only a negligible quantity of phenolic acids (*Brettanomyces* substrates).

OPTION TANIN VR SKIN® - See P. 58



TANIN ŒNOLOGIQUE

Extract of ellagic chestnut tannins, particularly suited to the protection of musts from oxidation by:

- Inhibiting natural oxidation enzymes (laccase, tyrosinase) in association with SO₂.
- Protecting against the undesirable effects of oxygen.
- Precipitating some of the **unstable proteins**, in association with bentonite.
- · Facilitating clarification.

5 kg 8 - 15 g/hL (80 - 150 ppm)

OBJECTIVE	TYPE OF GRAPE OR MUST	TANNIN	DOSE	NOTE
Botrytized grapes, antioxidant action, laccase inhibition.	•	VR SUPRA® RANGE	10 - 80 g/hL (100 - 800 ppm)*	Add as soon as possible to grapes, even before arrival in the winery.
	• •	TANIN GALALCOOL®	5 - 20 g/hL (50 - 200 ppm)*	Perform laccase test in case of <i>Botrytis</i> .
Protein precipitation and skin tannin preservation.	•	VR SUPRA® RANGE	10 - 50 g/hL (100 - 500 ppm)	"Sacrificial effect". Add as soon as possible to grapes.
Protein precipitation.	•	TANIN GALALCOOL®	5 - 20 g/hL (50 - 200 ppm)	
Color stabilization.	•	TANIN VR COLOR® TANIN VR GRAPE®	10 - 80 g/hL (100 - 800 ppm) 10 - 40 g/hL (100 - 400 ppm)	Add during the first third of fermentation.
Structure contribution. Compensation for tannin deficiency.	•	TANIN VR GRAPE® VR SUPRA® RANGE	10 - 40 g/hL (100 - 400 ppm) 10 - 80 g/hL (100 - 800 ppm)	

^{*} According to the health of the grapes.

AGING TANNINS



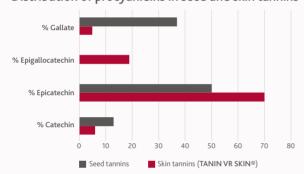
TANIN VR SKIN®

Preparation of proanthocyanidic tannins from grape skins.

Due to its specific nature (grape skin tannin), TANIN VR SKIN® allows:

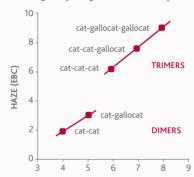
- · Compensation for natural grape tannin deficiency (lack of phenolic maturity or adverse tannin-anthocyanin ratio).
- Stabilization of color due to the formation of tannin-anthocyanin combinations.
- Improved clarification.
- Refinement of wine structure and palate length.

Distribution of procyanidins in seed and skin tannins



Seed tannins have a much higher proportion of gallate substituents (37%) than skin tannins (5%), and it is these compounds that react with proteins. TANIN VR SKIN® is a preparation naturally low in gallate compounds.

Reactivity of procyanidins with proteins



The reactivity of tannins with proteins increases with the degree of polymerization but also according to the gallate content. A catechin dimer will therefore be less reactive with proteins than this same dimer bound to a gallate radical.

TANIN VR SKIN® is structurally less reactive with proteins and therefore less astringent.

500 g

5 - 40 g/hL (50 - 400 ppm)

TAN'COR GRAND CRU®

Preparation of proanthocyanidic tannins derived from grapes and ellagic tannins from oak. For use during red wine maturation.

After the fermentation phase or during maturation, TAN'COR® GRAND CRU is used to:

- Enhance and modify the wine's structure and palate length.
- Stabilize color by combining the remaining free anthocyanins.
- · Regulate oxidation-reduction phenomena.

TAN'COR®

Proanthocyanidic and ellagic tannin preparation. For use in red wine maturation.

TAN'COR® combines the properties of ellagic and proanthocyanidic tannins specially prepared for the treatment of red wines after the fermentation phase or during maturation, and is used to:

- Enhance and modify the structure of the wine and prepare it for maturation.
- Protect of the wine with regards to oxidation phenomena.
- Regulate oxidation-reduction phenomena.

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10 - 30 g/hL (100 - 30 ppm)



5 - 30 g/hL (50 - 300 ppm)

AGING TANNINS

TANFRESH®

Preparation of proanthocyanidins and oak ellagitannins.

- To refresh white and rosé wine (against oxidation, atypical aging).
- To boost structure and mouthfeel.
- To help eliminate reductive odors.

250 g 0.5 - 6 g/hL (5 - 60 ppm)

TANIN GALALCOOL® SP

Preparation of pure gallic tannins.

TANIN GALALCOOL® SP has a specially adapted formulation that respects the sensory balance of wines on the palate while maintaining the same enological properties as TANIN GALALCOOL® (see P. 57).

1 kg 2 - 5 g/hL (20 - 50 ppm)

OBJECTIVE	TYPE OF WINE	TANNIN	DOSE (g/hL)
Balance or wine structure	• •	TANFRESH® TANIN GALALCOOL® SP TANIN VR SKIN®	0.5 - 6 (5 - 60 ppm) 2 - 5 (20 - 50 ppm) 2 - 10 (20 - 100 ppm)
improvement.			2 - 10 (20 - 100 ppm) 10 - 30 (100 - 300 ppm) 5 - 30 (50 - 300 ppm) 2 - 20 (20 - 200 ppm)
Regulation of oxidation	• •	TANFRESH® TANIN GALALCOOL® SP	0.5 - 6 (5 - 60 ppm) 2 - 5 g/hL (20 - 50 ppm)
reduction phenomena.	•	QUERTANIN® RANGE TAN'COR GRAND CRU®	2 - 20 (20 - 200 ppm) 10 - 20 (100 - 200 ppm)
Stabilization of color.	•	TANIN VR SKIN® TAN'COR GRAND CRU® QUERTANIN® RANGE	20 - 30 (200- 300 ppm) 5 - 30 (50 - 300 ppm) 2 - 20 (20 - 200 ppm)



Find Out More

Watch our IDP video on our website, LAFFORT & YOU section.





QUERTANIN® RANGE

QUERTANIN® RANGE

A range of finishing and maturation ellagic and gallic tannin blends sourced from stave-quality oak heartwood. Instant-dissolving, and appropriate for use in white, rosé, and red wines.

- Regulates oxidation-reduction phenomena during maturation in barrels or during micro-oxygenation.
- With used barrels, the QUERTANIN® range allows the recreation of a medium rich in ellagic tannins similar to a new barrel.
- After the addition, it is recommended to carry out normal rackings until fining or bottling preparation.
- The dose rate will vary in function of the wine matrix and shall be determined by trials.











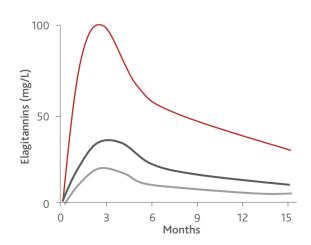
500 g



QUERTANIN® Q2

Stave-grade ellagitannins extracted from the heartwood of American oak for the aging of white, red and rosé wines. QUERTANIN® Q2 acts on the tannic structure and contributes to the balance of wines.

250 g



■ New barrel (limousin)

■ Used barrel - 1 wine (limousin)

■ Used barrel - 2 wines (limousin)

Tannin content extracted from the oak is lower in used barrels. The ellagic tannin protective effect is decreased and the wine becomes subject to premature oxidation.

Adding QUERTANIN® allows recreation of the buffering qualities provided by tannins extracted from new barrels thus protecting the wine from the oxidation phenomena.

STABILIZATION

Stabilization is essential for wine presentation and appearance, preventing cloudiness and other deposits in bottle.

Several treatments are available depending on the nature of the instability: tartaric, protein, microbiological, coloring matter. LAFFORT® responds to each of these needs with a range of products adapted to winemaking, as well as bottling conditions.

LAFFORT[®] has developed recognized expertise in the field of wine stabilization with innovative products such as **MANNOSTAB**[®] (Patent FR 2726284), as well as mastery of analytical techniques for measuring stability.

Sami Yammine Fining & stabilization range manager



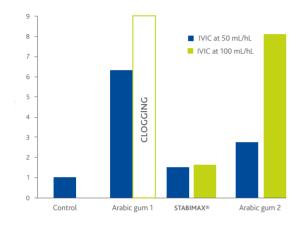
COLLOIDAL STABILIZATION



STABIMAX®

Solution of 100% Verek gum arabic specifically selected by R&D BIOLAFFORT® that has undergone an innovative purification process.

- High stabilization power with respect to unstable coloring matter.
- Very good filterability, can be added before microfiltration.





Gum arabic is obtained from the sap of a specific variety of acacia (Acacia verek) from selected African forests.

IVIC = Clogging index of the wine treated with gum arabic / Clogging index of the control wine

 ${\it STABIMAX} @ has a low impact on wine filterability.$

Importance of the selection and purification of the gum arabic.

20 L 50 - 150 mL/hL

STABIVIN® SP

Gum arabic solution manufactured from highly purified gums.

- Due to its specific manufacturing procedure and the strict selection of the arabic gum used, STABIVIN® SP contributes to the colloidal structure of the wines (softness and mouthfeel).
- · Very low clogging index.

OENOGOM® INSTANT

LOW SO₂

Pure gum arabic in rapid dissolving micro-granular form (IDP process).

· Stabilization of the coloring matter of red wines.

1 L / 5 L / 20 L 20 - 100 g/hL (200 - 1000 ppm)

STABIVIN®

Pure Verek arabic gum solution with high grade protection index (> 8) for stabilizing unstable coloring matter in red wines.

Hydrophilic colloid which aims to counter hazes and colloidal deposits, allowing the wine to retain maximum clarity:

- Stabilizes unstable coloring matter.
- Increases protection against metallic or protein hazes.

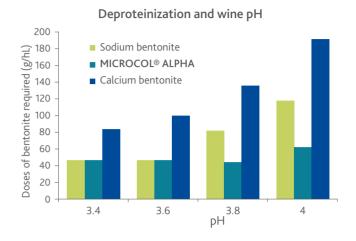
1L/5L 70 - 150 mL/hL

PROTEIN STABILIZATION

MICROCOL® ALPHA

High quality natural sodium microgranular bentonite.

- Stabilizing properties in regard to heat-sensitive proteins over a large pH range.
- Wide stabilizing action spectrum.
- High clarifying capacity and compact lees.
- Aromatic preservation.
- Helps color stabilization.
- Improves wine brightness.



MICROCOL® ALPHA provides a stabilizing action with respect to proteins, even when the wine pH is high.

1 kg / 5 kg / 25 kg 10 - 80 g/hL (100 - 800 ppm)

MICROCOL® FT

CROSS-FLOW FILTRATION

 $Natural\ sodium-calcium\ benton ite\ compatible\ with\ cross-flow\ filtration.$

- Due to its high purity, MICROCOL® FT contains very little crystalline silica, which is responsible for the abrasion of membranes.
- The particle size is controlled, which prevents filter clogging or leaving residues of micro-particles after filtration.

15 kg 30 - 80 g/hL (300 - 800 ppm)



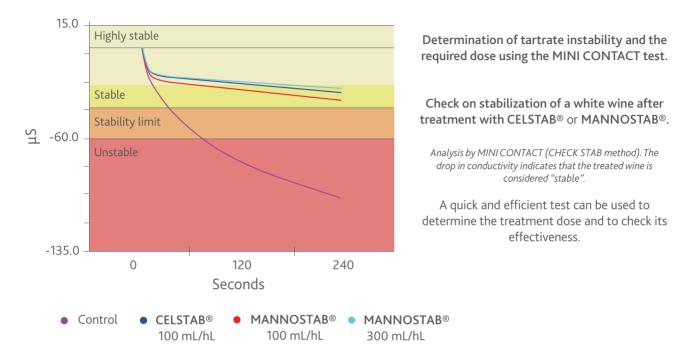
Find Out More

See our MICROCOL® ALPHA video in the LAFFORT & YOU section.



TARTARIC STABILIZATION

PRACTICAL APPROACH TO TARTARIC STABILIZATION



Thanks to our expertise, LAFFORT® offers a solution adapted to each quality and category of wine to optimize treatment.

SHOULD I USE CELSTAB® OR MANNOSTAB®?

WINE SITUATION	CELSTAB®	MANNOSTAB® LIQUIDE 200
White and color-stable rosé wines.	Yes	Yes
Sparkling white wines & color-stable sparkling rosé wines.	Yes	Yes
The wine is NOT protein stable (not heat stable).	No	Yes
The wine is greater than 20% unstable DIT %.	Yes	No
The wine is greater than 25% unstable DIT %.	No	No
The wine is made under organic guidelines.	No	Yes
The wine had late tannin additions, and no protein stability check after the additions.	No	Yes
The wine had an acid adjustment just before cross-flow filtration.	No	Yes
The wine would benefit from inscreased mouthfeel.	No	Yes

TARTARIC STABILIZATION



CELSTAB®

Solution of cellulose gum (100 g/L), a highly purified polymer of vegetable origin (from wood) with a low degree of polymerization and lower viscosity.

- Intended for wine stabilization in relation to potassium bitartrate crystallization.
- CELSTAB® is a highly purified cellulose gum. Its composition is uniform (only one peak HPLC).
- Inhibits microcrystal nucleation and growth phases (through disruption of surfaces responsible for the formation of crystals).
- CELSTAB® has a very high inhibitory power (by optimal degree of substitution), and allows for stabilization of highly tartaric-unstable wines.

1L / 5 L / 20 L



100 mL/hL

MANNOSTAB® LIQUIDE 200

Contains the only mannoprotein naturally present in wines with the ability for potassium tartrate stabilization: MP40.

It is enzymatically extracted from the yeast cell wall according to a patented process (Patent No 2726284) which preserves and ensures the tartaric stabilization capacity of MP40.

- Inhibition of potassium bitartrate salts crystallization.
- · Neutral sensory impact to the wine
- · Natural compound already present in the wines.
- · Stabilizes white, rosé and red wines; still and sparkling wines; filtered and unfiltered wines.
- No waste, no water or energy consumption.

Sampling date	27/06	30/06	02/07	04/07	07/07
Control	9			0	0
MANNOSTAB® LIQUIDE 200	1	0	0	0	0

Microscopic observation of potassium bitartrate crystals evolution at -4°C (25°F) in solutions with and without MANNOSTAB® LIQUIDE 200.

> Available in powder form on request, for the production of wines without sulfur.

1L / 10 L







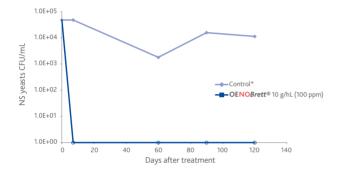
50 - 150 mL/hL

MICROBIOLOGICAL STABILIZATION

OENOBRETT®

Preparation based on chitosan of fungal origin and enzymes, to combat Brettanomyces yeasts.

- Disruption of the membrane and the cell space by chitosan.
- The synergystic effect of enzymes accelerate the settling of lysed cells. The decrease of the *Brettanomyces* population is significant and thus prevents spoilage.
- The antimicrobial action of OENOBRETT® is an essential tool within a SO₂ reduction strategy.



Effectiveness of OENOBRETT® on wine contaminated with *Brettanomyces*

Example of the effectiveness of treatment with 10 g/hL (100 ppm) of OENOBRETT® on a wine naturally contaminated with Brettanomyces. The concentration of E4P+E4G in the wine at the time of treatment was 332 μg/L. 4 months after treatment, the untreated wine reached a volatile phenol concentration of 2252 μg/L while the treated wine remained at the initial concentration.



23 g (barrel dose) / 250 g / 2.5 kg

MICROBIOLOGICAL STABILIZATION

MICROCONTROL®

Formula made from chitosan, vegetable protein (patatin, which is a potato protein isolate) and enzymes for reducing the microbial load, as well as protecting wines against certain unfavorable microorganisms. BIOControl product.

- Reduction of the overall microbial load (non-Saccharomyces cerevisiae yeasts, yeasts*, bacteria*).
- Tool for winemaking with reduced SO₂ or without sulfur.
- · Clarification of wines through sedimentation.

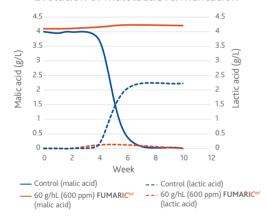
250 g 5 g/hL (50 ppm)

FUMARIC^{trl}

Pure fumaric acid for controlling the growth and activity of the lactic acid bacteria responsible for malolactic fermentation in wine.

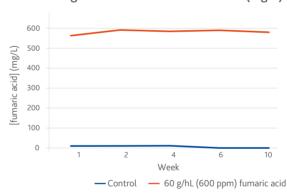
- Avoids the onset of MLF.
- · Can stop MLF while in progress.
- · Preservation of malic acid in wines.
- Tool for making wines with reduced SO, or with no sulfur added

Evolution of malolactic fermentation



Experimental result demonstrating the ability of fumaric acid to block malolactic fermentation. L-lactic acid is still not detected 10 weeks after treatment while MLF is completed in the control.

Monitoring of fumaric acid concentration (mg/L)



The preservation of the fumaric acid concentration shows its stability over time (10 weeks) in a study on wine with no S. cerevisiae fermentation activity.

2.5 kg / 25 kg

^{*}Reduction in microbial populations by binding.

SPECIFIC TREATMENTS

Enological carbon may be required in wine production to correct spoilage from fungi, or to correct the color and hue of juices affected by oxidation or pinking. LAFFORT® offers a wide range of vegetable-based solutions, selected for their high capacity to remove these compounds from musts and wines, in powder, granule or solution form to facilitate their use by operators.

Wine quality is intimately linked to the redox balance. SUPRAROM® and SULFIREDOX® are two tools at your disposal to ensure optimal aging and preserve the sensory characteristics of your wine.



SPECIFIC TREATMENTS

SPECIFIC TREATMENTS

ACTIVE CARBON

PRODUCT	DESCRIPTION / APPLICATION	DOSE	PACKAGING
CHARBON ACTIF SUPRA 4 FERMENTATION / AGING	Powdered activated carbon. Stain removal and decolorization.	20 - 100 g/hL (200 - 1000 ppm)	5 kg 15 kg
CHARBON ACTIF PLUS GR FERMENTATION / AGING	Granulated activated carbon. Stain removal and decolorization.	20 - 100 g/hL (200 - 1000 ppm)	5 kg
GEOSORB® GR FERMENTATION	Granulated activated carbon. Decontaminant for fermenting juice and new wines. Reduction in geosmin and octenone content.	Action on geosmin: 15 - 25 g/hL (150 - 250 ppm) Action on octenone: 35 - 45 g/hL (350 - 450 ppm)	5 kg 15 kg

OTHERS

PRODUCT	DESCRIPTION	DOSE	PACKAGING
SUPRAROM® FERMENTATION	Preparation containing condensed tannins, potassium metabisulphite and ascorbic acid. Preventive and curative treatment for must oxidation.	10 - 25 g/- grapes	1 kg
SULFIREDOX	Copper sulfate solution dissolved in water at 25 g/L. For the elimination of reductive character in wines.	2 - 10 mL/hL	1L

PRESERVATIVES

In enology, sulfur dioxide is widely used for its antioxidant, antimicrobial and stabilizing properties.

LAFFORT® offers a range of sulfur formulas, available in liquid, powder or effervescent tablet form to facilitate their use.





PRESERVATIVES

REFER TO LOCAL LEGISLATION FOR THE MAXIMUM SULFUR DIOXIDE LEVEL IN THE WINE.

PRODUCT	DESCRIPTION	DOSE	PACKAGING
SOLUTION 10	Potassium metabisulfite 10% solution.	10 mL releases 1 g of SO ₂ .	5 L 10 L 20L
POTASSIUM METABISULFITE	Potassium metabisulfite powder, pure. 1 g of potassium metabisulphite releases 0.5 g of potassium metabisulphi		1 kg - 25 kg
OENOSTERYL® 2	Effervescent tablets of potassium metabisulfite.	Each tablet releases 2 g of SO ₂ .	Box of 48 tablets
OENOSTERYL® 5	Effervescent tablets of potassium metabisulfite.	Each tablet releases 5 g of SO ₂ .	Box of 42 tablets
SOUFRE PASTILLES* 2.5 g - 5 g - 10 g	Burnable sulfur tablets.	Preservation of empty barrels: burn between 2 - 4 g/hL (20 - 40 ppm) of sulfur (repeat the operation regularly according to the storage conditions). Sulfuring after barrel cleaning: burn between 1 - 3 g/hL (10 - 30 ppm) once the barrels are drained.	Box of 1 kg

^{*}The production of ${\rm SO_2}$ can vary depending on how damp the barrels are.



Find Out More:

Watch our **OENOSTERYL®** video on our website, at **LAFFORT & YOU** section.



FILTRATION

A crucial step in the winemaking process, filtration is intended to eliminate particles in suspension, microorganisms and other impurities, to obtain a clear wine.

LAFFORT® offers a wide range of filter sheets to adapt filtration to the intended purpose and ensure the quality of the finished product.

FILTER SHEETS

L SERIES FILTER SHEETS

Sheet filters made of pure cellulose, diatomaceous earth or perlite, intended for wine filtration. L series filter sheets are suited to various technical objectives:

REFERENCE	RETENTION THRESHOLD (μm)	OBJECTIVE
L 60	0.35	Filtration for "sterile" bottling of at-risk wines (high pH, residual sugar). To limit bacterial risks. Filtration before membrane (0.45 - 0.65 μ m).
L 40	0.45	Sterile filtration. Filtration before membrane (0.45 - 0.65 μm).
L 15	0.60	Yeast sterile filtration. Filtration before membrane (0.65 μ m).
L 12	1	Fine filtration with significant reduction of microbes (yeasts).
L 7	1.5	Clarifying filtration.
L5	2	Refining filtration.
L3	2 - 3	Filtration with strong haze retention power.

CLEANING PRODUCTS

Wine is a food product that must comply with precise hygiene rules. It is an environment conducive to the development of numerous microorganisms which, although not dangerous to health, can affect the quality of the wine.

The surfaces of containers in contact with must and wine must be completely free of spoilage microorganisms and their substrates (tartrate crystals, and more...).

LAFFORT® offers a complete range of hygiene products for cleaning and disinfecting all types of equipment (stainless steel and concrete tanks, pumps, hoses, filters, bottling lines, and more.) and the cellar (floors, walls...).

HYGIENE AND ENOLOGY

REGENERATION AND UNCLOGGING OF FILTER MEMBRANE UNITS

Aiming to support our partners during all steps of winemaking, LAFFORT® offers a new range of cleaning products, specially developed to regenerate and unclog the filter membrane units. Based on enzymatic technology, it allows a more efficient cleaning of crossflow filters and filter cartridges.



DECAPOL® EXTRALife



DECAPOL® DEEPClean

Enzymatic detergent created to decompose organic residues in filtering systems (crossflow filters and filter cartridges).

- Free of phosphate and surfactants (can be directly applied to filter cartridges).
- Strong oxidizer.
- Suitable for everyday use or for unclogging programs.
- Used in a closed circuit or CIP.

Instructions for use / dose: consult product packaging.

Enzymatic detergent created to decompose organic residues in filtering systems (crossflow filters).

- Moderate oxidizer.
- Suitable for everyday use or for unclogging programs.
- Specific for cleaning crossflow filters.
- Used in a closed circuit or CIP.

Instructions for use / dose: consult product packaging.

5 kg 5 kg

LAFFORT® THEORGANIC COMMITMENT



Organic Wine

The products for use in Organic Wine or Wine Made with Organic Grapes are supervised by the EU Regulation n° 203/2012 and the National Organic Program (NOP) administered by the United States Department of Agriculture (USDA). Many products are also approved by the CCOF.

The Certifications

The list of LAFFORT® products used within the regulated framework of Organic wine and/or NOP is available on our website. We have also chosen external certification from Ecocert in France. www.ecocert.fr.

For specific applications, consult your own USDA accredited certifying body. CCOF approvals are noted here, but must be verified by CCOF for your own application. Many other products are also eligible for certification.

To Find our Certificates

Go to www.laffortusa.com, Quality and Compliance / Quality and Compliance Certificates.



CCOF Approved for use in "Made with Organic Grapes":

TAN'COR®
TAN'COR® GRAND CRU
QUERTANIN® SWEET
TANIN GALALCOOL®

TANIN VR SUPRA®

TANIN VR COLOR®

TANIN VR SUPRA® ELEGANCE

TANIN VR GRAPE

GELAROM®

CASEI PLUS

CCOF Approved for use in "Made with Organic Grapes" and "Organic Wine":

ACTIFLORE® F33* ACTIFLORE® ROSE* ACTIFLORE® B0213* **ZYMAFLORE® X5* ZYMALFORE® X16* ZYMAFLORE® VL3* ZYMAFLORE® VL2* ZYMAFLORE® VL1* 7YMAFLORE® CX9* ZYMAFLORE® ST* ZYMAFLORE® F15* ZYMAFLORE® FX10* ZYMAFLORE® F83* ZYMAFLORE® RB2* ZYMALOFRE® RX60* ZYMAFLORE® 011BIO*** LAFAZYM® AROM

LAFAZYM® CL
LAFASE® HE GRAND CRU
DYNASTART®*
SUPERSTART® BLANC*
SUPERSTART® ROUGE*
FRESHAROM®*
MALOSTART®

LAFAZYM® EXTRACT

BI-ACTIV®
OENOLEES®*
AUTOLEES®*

AUTOLEES®*

MANNOSTAB®*

GELATINE EXTRA N°1*

MICROCOL® ALPHA*

LACTOENOS® 450 PREAC

LACTOENOS® SB3 DIRECT

^{*}Must demonstrate commercial unavailability for organic equivalent for use in organic wine.



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NOBILE®

The enology of wood

LAFFORT's enological oak brand, **NOBILE®** offers practical and innovative solutions that reveal the full expression of your wines.

MATERIAL SELECTED

Carefully selected for their enological quality, all oak lots are "barrel quality" and are subject to strict traceability standards. Thanks to our knowledge of the aromatic potential of oak from different origins (*Quercus petraea*, *Quercus robur*, *Quercus alba*), we can select and assemble the wood in order to limit the natural variability and ensure reproducibility.

The oak is seasoned for a minimum period of **24 months** in the open air. **NOBILE®** controls the maturation by monitoring the evolution of wood compounds responsible for the enological potential of each product.

PRECISION TECHNOLOGY

As a producer of wood for use in enology, NOBILE® boasts technologically advanced production equipment.

Extremely delicate, the heating operations are carried out by hot air convection, providing homogeneously heated products from the surface through to the center, or by other specific methods for reproducing heated gradients comparable to barrel toasting. Experience and control of the release of volatile compounds from the wood, and experience and control of heating techniques can ensure aromatic and tannic reproducibility for elaborate flavor profiles.

DOSAGE & CONTACT TIME

The dosage or quantity, depending on the alternative used, must be considered and will be based on the characteristics of the wine's style. Contact time is defined by tasting throughout aging. For more usage tips, consult the $NOBILE^{@}$ team, specialising in the enology of wood.







THE NOBILE® TOASTING PROCESSES

HOMOGENEOUS TOASTING

Toasting program dedicated to reproducing complex aromatic expression.



GRADIENT TOASTING

Surface heating process which creates a heating gradient identical to a traditional barrel.



DOUBLE TOASTING

The precise selection of oak combined with double toasting achieves a good balance between the ellagitannins and polysaccharides naturally present in oak, developing an aromatic complexity similar to barrel aging.



SOFT OAK

Exclusive to the NOBILE® range, the "Soft Oak" method is used to optimize the softness of the tannins during toasting. This program contributes to the creation of unique sensory expressions.





DISCOVER OUR WEBSITE ENTIRELY DEDICATED TO OAK FOR WINEMAKING

A complete website to find all the products we offer and our decision-making tools to help you create the best oak-wine balance.

With our calculator, easily estimate your need in Staves (and its equivalent in Blocks) depending on the volume of wine to be treated and the required level of oaking and complexity.

JOIN US ON INSTAGRAM onobile_oenologie



CHIPS & GRANULARS

A full range of high quality products combining tradition, expertise, innovation and research

COMPLEX PROFILE



NOBILE® SWEET VANILLA Chips





NOBILE®
CHERRY SPICE
Chips

Sweet entry, black fruits & spicy.



NOBILE® DARK ALMOND Chips

Roasted complexity & dark chocolate.

TRADITIONAL PROFILE



NOBILE®
SWEET
Chips & Granulars

Vanilla & toasted.



NOBILE® INTENSE Chips

Volume & coffee.



NOBILE®
AMERICAN BLEND
Chips & Granulars

Caramel & smoky.

UNTOASTED OAK - FERMENTATION



NOBILE® FRESH GRANULAR 24M Granulars

Antioxidant & structure.



NOBILE® AMERICAN FRESH GRANULAR Granulars

Fruit & lactones.







CHIPS VARIETAL PROFILE

Respect of the fruit without notes of oak

VARIETAL PROFILE



NOBILE® SOFT Chips

Sweetness & length.



NOBILE® BASE Chips

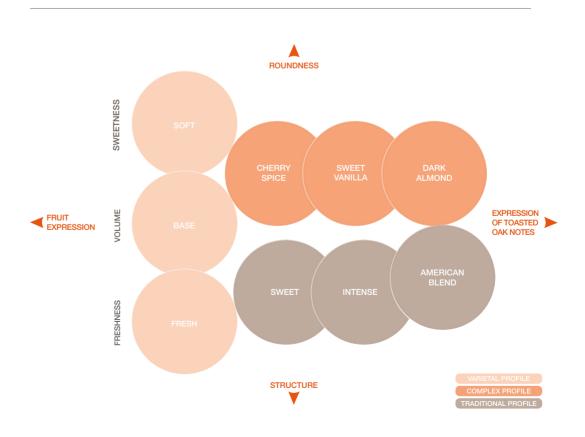
Volume & roundness.



NOBILE® FRESH THERMO TREATED Chips & Granulars

Freshness, fruit & structure.

CHIPS POSITIONING



STAVES, BLOCKS & BARREL REFRESH

Character and complexity whilst respecting the fruit



HOMOGENEOUS TOASTING



8 - XBASE

Intensity and palate weight. Fruity, without overt oak characters.



8 - XTREME

Expression of ripe fruit.
Sweetness with mocha notes and roasted coffee.

GRADIENT TOASTING



8 - DIVINE

Gives texture. Extends the fruit to a complex finish (such as the elegance of Burgundian barrels).



DOUBLE TOASTING



ELITE

Toasted nuances.
Volume. Similar to traditional barrel aging (Bordeaux style).

HOMOGENEOUS TOASTING



DULCE

Roundness & sweetness.

Dulce de leche & caramel.



HOMOGENEOUS TOASTING



FRESH

Freshness, fruit & structure.



SENSATION

Sweetness, vanilla & toasted.



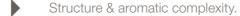
INTENSE

Volume, roasted coffee & chocolate.

GRADIENT TOASTING



RÉVÉLATION





AMERICAN RÉVÉLATION Sweetness, spice bread & lactone.

















RESPECTS THE FRUIT WITHOUT TOASTED NOTES

FRESH Structure & fruit - XBASE
Volume &
sweetness



SENSATION
Vanillla
& toasted notes

Sweet, Dulce
INTENSE
Chocolate
& roasted notes

- XTREME
Roasted coffee
& mocha



COMPLEXITY SIMILAR TO BARREL AGING

RÉVÉLATION Structure & fruit **ELITE**Complex
& traditional

DULCE

- DIVINE
Burgundy
barrel style

ENOLOGICAL +

- Slow and gradual extraction.
- Aromatic expression with respect for the fruit.
- Character and complexity comparable to barrel aging.

BARREL REFRESH

Give a second life to your barrels.



Patented attachment system (FR 1752945)

Patented attachment system (FR 1752945) for ultra-easy implementation.



BARREL REFRESH SPECIAL

BARREL REFRESH SPECIAL 18 A custom blend of 7 & 12 mm profiles can be made to specification to achieve particular characteristics and style.

A custom blend of 7, 12 & 18 mm profiles can be made to specification to achieve particular characteristics and style.

NOBISPARK

Aromatic persistence and smooth effervescence

CONCEPT

The search for the finest balance between the natural compounds of oak and sparkling wines during alcoholic fermentation has led us to develop NOBISPARK. This enological bidule is the result of a project to develop the use of oak during the second fermentation.

Used in the same way as a classic bidule, NOBISPARK does not require any specific equipment when it is inserted after filling the bottle.



NOBISPARK RANGE

Improves the aromatic persistence of wines on the palate and reinforces the smoothness of the effervescence.



NOBISPARK FRESH



Brings a sensation of sweetness and volume while preserving the integrity, freshness and fruit of the initial blend. No toast flavors.

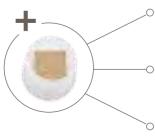


NOBISPARK SENSATION



Brings complexity and toast flavors, perfectly integrated by the 2nd fermentation and keeping the fruit intact.

ENOLOGICAL +



Sensory differentiation of sparkling wines from the same initial blend.

 Improved aromatic clarity: eliminates any notes of reduction in young wines.

Antioxidant protection: considerably improves the aging potential of sparkling wines.



SPIRIT RANGE

A full range of high quality chips developed specifically for spirits

HOMOGENEOUS TOASTING

NOBILE® FRUIT SHINE

- ▶ Sensation of freshness on the palate.
- ▶ Slightly enhanced structure.

Aromatic expression:

- Enhanced fruit.
- ▶ Delicate oaky complexity.



FRENCH OAK

NOBILE® BOURBON CASK

- Volume & roundness.
- ▶ Warm balance on the palate.

Aromatic expression:

- Lush: crème brulée, brown sugar.
- ► Complex: Madagascar vanilla, bourbon, orange peel, caramel.



AMERICAN OAK

SOFT OAK PROCESS

NOBILE® OLD RESERVE

- Delicate texture.
- Supple and silky tannins.

Aromatic expression:

- Lush: biscuit, vanilla.
- ▶ Complex: dried fruit, spices, floral.
- ▶ Length and sophisticated oaky complexity.



AMERICAN OAK

ROSÉ

At LAFFORT®, we are well aware of the technical skills and know-how required to make rosés. In this type of winemaking, success is based on control of the hue combined with aromatic complexity. Thanks to our R&D department, our team of oenologists and through close collaboration with our partners in the field, we have developed recognized expertise in this area, which is reflected in our range of targeted products specifically developed to make the best rosés.

Christophe ROSSI Rosé brand manager



BIOPROTECTION

The use of non-Saccharomyces yeast strains enables the medium to be colonized without fermentation activity, thus limiting the presence of indigenous flora. Part of a strategy to reduce sulfur additions.



BIOProtection at low temperatures, suitable for stabulation. Strong capacity to consume oxygen in musts.



BIOProtection on grapes and harvest reception equipment (by spraying).

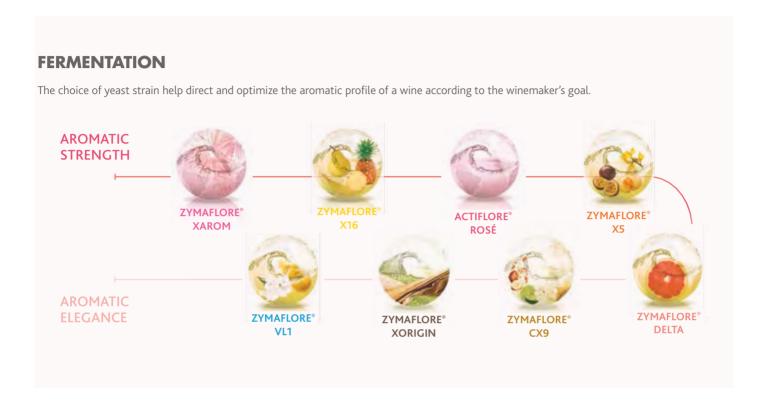
ENZYMES

The use of enzymes in rosé wine winemaking plays an essential role at the following stages:

- → Pressing: the rapid, high-quality release of juice through the use of specific press enzymes allows for better management of uncontrolled maceration to obtain better aromas and ensure precise color management.
- → Clarification: full and clean depectinization allows for better solids management, whether from flotation, natural settling or stabulation.
- → Aromatic optimization: the secondary activity of some of our specific enzymes contributes to enhanced aromatic expression (thiols, terpenes).

PROCESS OF	PTIMIZATION	AROMATIC C	PTIMIZATION
Pressing	Clarification	Aromatic thiols revelation	Terpene aroma revelation
LAFAZYM® PRESS* LAFASE® XL PRESS* (liquid)	LAFAZYM® CL* LAFAZYM® 600 XL ^{ICE} (liquid) LAFASE® XL CLARIF* (liquid)	LAFAZYM® THIOLS ^[+] * (must and wines in fermentation)	LAFAZYM® AROM (end of AF and finished wines)

* Purified enzymes



YEAST NUTRITION

Appropriate nutrition is essential for a successful fermentation, in terms of its kinetics and from an sensory point of view.

YEAST PREPARATION ADDITIVE	NUTRIENT	PROTECTION
SUPERSTART® Blanc & Rosé To be used when rehydrating the yeast. Yeast rehydration product with a high sterols, vitamin and mineral content for optimizing yeast metabolism throughout fermentation.	NUTRISTART® AROM Total nutrition - mixed, to correct nitrogen deficiencies in musts.	FRESHAROM® To be used ¹/₃ of the way through AF. Formulation rich in reductive metabolites promoting the assimilation of glutathione precursors, for the aromatic preservation of wines.



Decision Making Tool

Discover our YEAST NUTRITION tool on our website, in the LAFFORT & YOU section



HUE PRESERVATION AND AROMA PROTECTION

As an alternative to **BIO**Protection, **FRESHAROM®** protects musts from premature oxidation, thus preserving hue and aromas.

FINING - MUST OR WINE

Early fining, on must or during alcoholic fermentation, helps act on the phenolic compounds that trap aromas, and allows wine color to develop and wine structure to be modified. Appropriate fining will help produce high quality rosé wines.

The color chart below represents the hue and intensity of the rosé must or wine to be treated. Next to it, you will find the recommended product(s) to be used to achieve your goal.

Refine wines and control color intensity



Natural origin

VEGEMUST® / VEGEFLOT®

Vegetable proteins (patatins, pea). Effective clarification. Reduction of the phenolic content.

OENOFINE® PINK

Inactivated yeast, vegetable protein (patatin), activated charcoal, sodium bentonite. Reduction in hue, elimination of phenolic compounds.

OENOFINE® NATURE

Inactivated yeast, vegetable proteins (patatin, pea), calcium bentonite. Elimination of oxidizable and oxidized phenolic compounds.

VEGEFINE®

Vegetable proteins (patatins).
Significant action on oxidizable polyphenol.

Synergistic formulations

POLYMUST® BLANC

Vegetable protein (pea), PVPP. Eliminates oxidizable phenolic compounds.

POLYMUST® ROSÉ

PVPP, vegetable protein (patatin). Stabilizes hue, reduces phenol acids.

POLYLACT®

PVPP, potassium caseinate. Inhibits browning.

Controlling oxidation

IN ADDITION TO OTHER FINING PRODUCTS

CHARBON ACTIF PLUS GR

HUE MANAGEMENT

Activated carbon granulated form.

- · Optimal hue management.
- High decolorization capacity.

PREVENTING OXIDATION



POWERLEES® LIFE

Formulation of inactivated yeasts rich in reducing compounds including reduced glutathione.

POWERLEES® LIFE was selected during a research program to study alternatives to sulfur for the protection of wines during aging. The specific inactivated yeasts that go into the composition make it possible to:

- → As a preventive measure (after fermentation):
 - Significantly slow down oxygen consumption by oxidizable compounds in the wine.
 - Stabilize the color of rosés by avoiding browning due to oxidation.
 - Preserve the aromatic profile from the end of fermentation until the bottle is opened.
- → As a corrective measure:
 - Refresh the aromatic profile of already oxidized wines.
 - Fix acetaldehyde and limit its volatility.

STABILIZATION

At the end of the process, certain choices can alter the aromatic profile or color of wines; stabilization options are available that respect the quality and style of the wine.

PROTEIN STABILIZATION	PRO	TEIN	STA	BILIZ	ATI	ON
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MICROCOL® ALPHA

Natural sodium bentonite respecting color and aromas while also having good protein removal capacity.

MICROCOL® FT

Specific for cross-flow filtration.

Natural calcium-sodium bentonite, intended for protein stabilization of wines.

TARTARIC STABILIZATION

CELSTAB®

Highly purified Carboxymethyl Cellulose gum.

MANNOSTAB® LIQUIDE 200

Natural mannoprotein for tartaric stabilization of potassium bitartrate salts





LAFFORT® SPARK BASE WINE PRODUCTION

The quality of sparkling wines depends to a large extent on the meticulous preparation of the base wine. This fundamental step, often overlooked, plays a decisive role in the complexity, balance and elegance of the final sparkling wine. A few key factors for the success of your base wine.

BIOPROTECTION, SO, REDUCTION AND O, CONSUMPTION

BIOProtection aims to preserve the quality of freshly pressed grapes or must by protecting them from oxidation and the development of undesirable microorganisms, while avoiding excessive SO₂ additions. In this approach, non-Saccharomyces yeasts ZYMAFLORE® KHIO^{MP} and ZYMAFLORE® ÉGIDE^{TDMP} are used alternately, depending on the specific winemaking needs.



ZYMAFLORE® KHIOMP

Yeast of the *Metschnikowia pulcherrima* species for BIOProtection at low temperature, suitable for stabulation. Strong capacity to consume oxygen in musts.



ZYMAFLORE® ÉGIDETDMP

DIRECT INOCULATION

Formulation of strains of the species *Torulaspora delbrueckii* and *Metschnikowia pulcherrima* for the **BIO**Protection of grapes, musts and harvesting equipment (by spraying). It can be used at various stages of the process: in a closed circuit in the grape bin washer; as a spray on the membranes of pneumatic presses before each load (or between two loads); in tankers, when musts are transported, with or without SO₂; when the first juices flow directly into the juice tank.

JUICE CLARIFICATION

Depectinization of the juice after pressing is essential for rapid clarification. Low pH is often a limiting factor for musts intended for base wines. The use of LAFAZYM® 600 XL^{ICE} helps to break down the pectins responsible for turbidity, resulting in effective sedimentation in just a few hours and facilitating fining of the different must fractions.

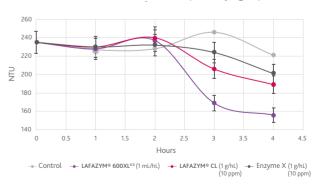
LAFAZYM® 600 XLICE

EXTREME pH

Fast and effective must clarification over a wide pH range (2.9 - 4.0) and temperature range.

- Preparation of pectolytic enzymes.
- Provides rapid depectinization even at low temperatures (effective from 5°C - 41°F).
- Reduces settling time and improves consolidation of the solids.

Test on Pinot Noir must (Champagne)



Height of solids and turbidity after static settling.

рН	Total acidity g/L (as tartaric acid)	Density at 20°C (68°F) - g/mL	Estimated sugar in musts - g/L	Alcohol level	Total SO ₂ mg/L
3.06	12.47	1068	156	9.25	144



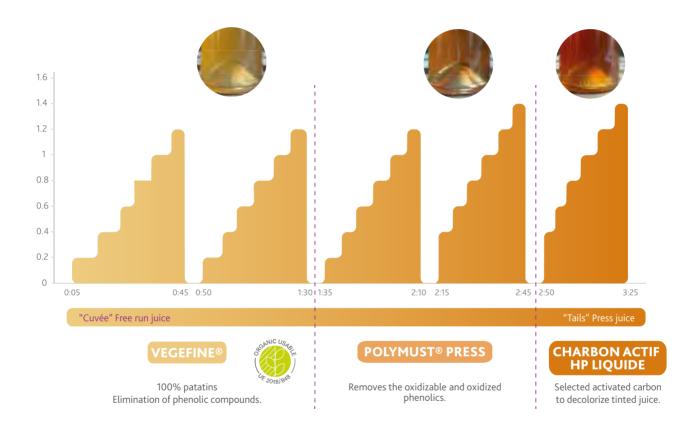
LAFFORT® SPARK BASE WINE PRODUCTION

MUST FRACTIONING AND FINING

Must fractioning involves separating the juice into several fractions at different points in the press cycle. While this approach is strictly regulated in Champagne, it is advisable to fraction as a function of the press cycle, as described below. This approach makes it possible to separate the more delicate "free-run" juice from the press juice or "tails", which contain potentially bitter or astringent compounds.

This strategy has a number of advantages:

- Aromatic quality: Fractioning makes it possible to preserve delicate aromas and varietal characteristics without spoilage due to over-extraction.
- Unwanted compounds are removed through precise, almost surgical, fining of the fractions that need it most. It is thus possible to precisely eliminate phenolic compounds and coloring matter from each of the fractions according to the grape variety.



FINING WITH OENOFINE®

OENOFINE® is a range of products based on **BIO**Sourced ingredients. The synergy between their raw materials makes them **good alternatives to PVPP** and its various applications.

OENOFINE® NATURE

Inactivated yeast, vegetable proteins (patatin and pea), calcium bentonite.

· Oxidation management.

OENOFINE® PINK

Inactivated yeast, vegetable protein (patatin), activated charcoal, sodium bentonite.

• To be used on "Blancs de Noir" in the pre-fermentation phase for better management of oxidation and hue.



Non-fined control



OENOFINE® NATURE

SPARKLING

LAFFORT® SPARK BASE WINE PRODUCTION

PRODUCTION OF BASE WINES: A QUESTION OF STYLE...

Meticulous control of the alcoholic fermentation is essential in the production of sparkling base wine. This complex process is greatly influenced by the judicious choice of yeast strains and their associated nutrition.

CLASSIC



7YMAFLORE® SPARK

Strain isolated in Champagne, tested, validated and recommended by the microbiology laboratory of the CIVC technical centre. Its presence during fermentation helps to preserve delicate aromas and authentic expression of the terroir.



ZYMAFLORE® 011 BIO



COMPLEXITY AND FRESHNESS



7YMAFLORF® CX9

Expresses notes of lemon zest, toasted almond and fresh hazelnut. Particularly recommended to reinforce the richness of wines in the event of a non-MLF strategy. It imparts a structure and aromatic complexity typical of wines that have been through malolactic, while preserving the natural freshness of wines made without MLF.



ZYMAFLORE® KLIMA

Ability to preserve and even synthesize malic acid during fermentation: reinforces the acidity and freshness of wines to give balanced, expressive "cuvées".



Practical Advice

Organic).

For yeast nutrition, consider SUPERSTART® SPARK, a yeast preparation additive specifically designed for the difficult conditions found with sparkling wines and when restarting fermentation (Patent FR 2736651).

Decision Making Tool

Discover our **Yeast Nutrition DMT** on our website, in the **LAFFORT & YOU** area.



MALOLACTIC FERMENTATION STRATEGY

The decision to opt for MLF in the production of sparkling base wines depends on the winemaker's specific objectives in terms of style, aromatic complexity and taste balance. Choosing to initiate or block MLF requires an in-depth understanding of the required characteristics of the final product. If the decision is taken to opt for malolactic fermentation, LAFFORT® offers a strain of bacteria selected in Champagne specifically for base wines with a low pH.

LACTOENOS® B16 Standard

Oenococcus oeni strain selected for low pH base wines.

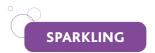
 Very resistant strain particularly adapted to low pH levels found in base wines. Pre-acclimatization is achieved in the cellar (Step-bystep protocol. See technical tools).



Find Out More

Discover our LACTOENOS® B16
Standard reactivation protocol on
our website, in the LAFFORT & YOU
area





LAFFORT® SPARK BASE WINE PRODUCTION

PROTEIN STABILIZATION

Ensuring protein stability of the base wine is a crucial step in the sparkling winemaking process. Meticulous and systematic verification of protein stability is essential in order to guarantee the clarity and quality of the final product. The usual method for achieving protein stability is the use of natural sodium bentonite.

MICROCOL® ALPHA

Micro-granulated natural sodium bentonite with strong proteinremoval capacity, for stabilizing and clarifying wines over a wide pH range.

- Strong capacity to remove heat-sensitive proteins over a wide pH range.
- · Charge remains stable over time.

- · Very good lees settling (strong clarification capacity).
- · Conserves aromatic intensity.
- Contributes to the stabilization of coloring matter.
- · Helps improve the brightness of wines.

TARTARIC STABILIZATION

Once the base wines are protein stable, proceed with tartaric stabilization to prevent the formation of tartrate crystals in bottle, ensure the clarity of the wine and avoid any undesirable deposits during storage.

MANNOSTAB® LIQUIDE 200

Liquid formulation of a specific mannoprotein (MP40 - Patent No. 2726284), naturally present in wine, with the property of inhibiting crystallization of potassium bitratrate.

- Inhibits the crystallization of potassium bitartrate salts.
- Stabilizes white, red and rosé sparkling wines; filtered or unfiltered.

With the traditional method, addition is made before bottling to prevent tartrate precipitation during aging on lees. It is also possible to make an addition on disgorging.

CELSTAB®

Solution of cellulose gum CELSTAB® is a highly purified cellulose polymer of vegetable origin, with a low degree of polymerization and viscosity.

• The liquid formula (100 g/L) makes it easy to incorporate into the base wine.

In the traditional method, the addition is made before bottling.



NOBISPARK

The search for the finest balance between the natural compounds of oak and sparkling wines during alcoholic fermentation has led us to develop NOBISPARK. This enological bidule enables the second fermentation under oak, for more complex and more elegant Traditional Method wines.

Improves the aromatic persistence of wines on the palate and reinforces the smoothness of the effervescence.





NOBISPARK FRESH



Brings a sensation of sweetness and volume while preserving the integrity, freshness and fruit of the initial blend. No toast flavors.



NOBISPARK SENSATION



Brings complexity and toast flavors, perfectly integrated by the 2nd fermentation and keeping the fruit intact.



LAFFORT® SPARK BASE WINE PRODUCTION

PRESERVATION OF BASE WINES

Preserving base wines in optimum conditions, in terms of temperature and exposure to oxygen, is essential to preserve the freshness and specific characteristics of each cuvée. By nature, base wines have low sulfur additions and care must be taken to ensure that there is no spoilage before bottling. With this in mind, our R&D department has developed **POWERLEES® LIFE**.

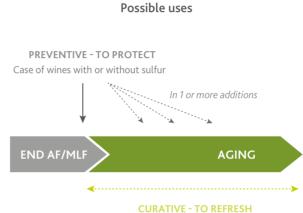
POWERLEES® LIFE

Formulation of inactivated yeasts rich in reducing compounds, notably reduced glutathione, to preserve and refresh wines during aging.

POWERLEES® LIFE offers a number of significant advantages:

- Protects wines from premature oxidation during aging, whether or not they contain added sulfur.
- Significantly slows down oxygen consumption by oxidizable compounds in the wine.
- · Preserves wine color.
- Refreshes the aromatic profile of already oxidized wines, notably reserve wines.

POWERLEES® LIFE can be added once or several times as from the end of fermentation and throughout the aging period. It offers a complementary solution to sulfur dioxide (SO₂) as part of a strategy to reduce sulfur additions while ensuring effective protection of the wines. This innovative product is thus part of an approach to preserving quality while meeting the challenges linked to the moderate use of sulfur.



For tired, dull, or oxidized base wines





AURÉLIE POULAIN CONSULTANT OENOLOGIST IN CHAMPAGNE

"I recommend **POWERLEES**® **LIFE** for firming up wines with limited aging potential and for its antioxidant action, which makes it possible to limit SO₂ additions and is part of a sulfur reduction strategy.

On very tired reserve wines, with oxidative or even aldehydic character, a dose of 20 g/hL (200 ppm) of **POWERLEES® LIFE** helps to restore tension, freshness and aromatic clarity, removing the oxidative aspect."

In conclusion, preparing base wines is a delicate process that requires expertise and a deep respect for the terroir. It is the very essence of creating exceptional sparkling wines, underlining the importance of each step in achieving excellence in the glass.

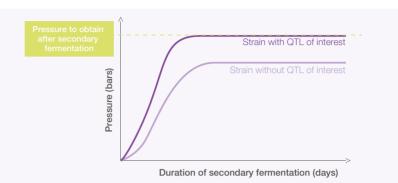


LAFFORT® SPARK SECONDARY FERMENTATION

The fermentation takes place in a closed container, resulting in a significant increase in carbon dioxide ($[CO_2]$) pressure up to around 12 g/L. The secondary fermentation takes approximately 45 days, with distinct phases linked to the increasing pressure.

Yeasts selected for their ability to complete the secondary fermentation

The robustness of certain yeasts to "prise de mousse" used to be based on empirical criteria. However, this is now explained by the presence of several genetical markers (QTL) that determine their resistance to low pH (< 2.8) and high pressures (Marti-Raga, 2017).



LAFFORT® takes these genetic criteria into consideration when recommending yeasts suitable for the secondary fermentation.

TRADITIONAL METHOD

CHARMAT METHOD



SUPERSTART® SPARK

Yeast rehydration preparation adapted to sparkling wine conditions (Patent FR 2736651). Combination of survival (lipid) and growth factors to ensure a complete "prise de mousse".

ZYMAFLORE® SPARK

Yeast recommended for fine, elegant and full sparkling wines.

Develops tertiary aromas for fine, complex and elegant sparkling wines.

Tested and validated by the microbiology laboratory of the CIVC technical centre (Comité Interprofessionel du Vin de Champagne).

CLEANSPARK

Riddling adjuvant (bentonite/alginate).

Quick and complete removal of particles and sediments in bottles after aging "sur lies" (on lees).

TANSPARK

Combination of gallic and ellagic tannins in liquid form. Rebalances redox potential of the base wine, reinforces its structure and confers brilliance to the finished sparkling wine.

ZYMAFLORE® X16

Yeast for aromatic and modern sparkling wines.

High production of secondary aromas (white peach, white flowers, yellow fruits).

FRESHAROM®

Specific preparation of inactivated yeast with high protective power (5.3%).

Allows for increased aromatics, as well a better aging potential in sparkling wines.

Actively contributes to bead fineness and mousse retention before adding the starter culture for secondary fermentation.



LAFFORT® SPARK QUALITY OF BUBBLES

ROLE OF MANNOPROTEINS IN BUBBLE AESTHETICS

The ideal aesthetic of effervescence in sparkling wine is for tasters to observe fine, elegant and persistent bubbles in the glass, regularly supplying a generous and stable cordon (rim or collar) to form a harmonious foam. The research programme (SPUM) on the aesthetics of effervescence, launched by LAFFORT® in 2014 in collaboration with Prof. Gérard Liger-Belair's team at the University of Reims Champagne Ardenne, allowed us to study the effect of the different mannoprotein fractions of yeast, then to demonstrate their impact on the quality and stability of the wine foam. MANNOSPARK®, is a specific formulation resulting from this study.

Mechanism and interactions in the bubble-forming process DUAL-AFFINITY MOLECULE Durability Quantity Hydrophobic tail Hydrophilic head

Sparkling wines contain greater or lesser quantities of surfactant macromolecules from grapes and yeasts. They play a fundamental role in the lifespan and quality of the bubbles in a glass. From birth, the bubble is charged with CO_2 , its growth directly linked to the concentration of dissolved CO_2 in the wine. It then detaches from its nucleation site and rises to the surface. During its journey, it captures the surfactant molecules in the wine, including mannoproteins. When the bubbles reach the wine's surface, the surfactant macromolecules play their **protective role** by prolonging the bubble lifespan and thus promoting the formation of the collar.

MANNOSPARK® TIRAGE DISGORGING Specific yeast cell wall mannoproteins

(Patent 2726284).

- Reinforces tartaric and colloidal stabilization.
- Restores the foaming properties of wines.
- Refines the size of bubbles to ensure their elegance.
- Promotes persistence of foam at the surface of the glass.
- Allows the formation of a more generous rim of foam, that is more stable over time.



Comparison of bubble collar and size under standardized serving conditions for a Crémant rosé, with or without MANNOSPARK® (100 ml/hL added at bottling before secondary fermentation - bottle fermented, 12 months on lees).

MANAGEMENT OF AGING ON LEES AND SWEETNESS

OENOLEES®

TIRAGE

Specific preparation of yeast cell wall extract. (Patent EP 1850682).

- Accelerates the development of "on lees" aging characters.
- · Optimizes foam finesse and persistence.

AUTOLEES® / OENOLEES® MP

DISGORGING

Specific preparation of yeast cell wall extract (mannoproteins), rich in sapid peptide content and polysaccharides (Patent EP 1850682).

- Significantly reduces the quantity of liqueur.
- Allows winemakers to delicately balance both acidity and bitterness.
- Actively helps restore of the foaming properties of the sparkling wines.



100 Fermentation restart protocol

102 Flotation protocol with VEGEFLOT®

104 Bench trials

ALCOHOLIC FERMENTATION RESTART PROTOCOL

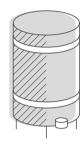
For 100 hL of wine in stuck AF

PRELIMINARY OPERATION ON STUCK WINE

- Rack/centrifuge avoiding air.
- Adjust wine temperature to 20°C (68°F).
- Adjust SO, at 1 2 g/hL (10 20 ppm).
- Add: → For white wines: BI-ACTIV®: 40 g/hL (400 ppm).
 - For red wines: OENOCELL®: 40 g/hL (400 ppm).
- Mix wine anaerobically every 12 hours for 24 hours (minimum).
- Move on to step 2.







Stuck fermented wine

PREPARATION OF THE YEAST INOCULUM

2.1. Preparation of the wine for the yeast inoculum

- Take 5 hL of the volume of the treated stuck wine from step 1.
- Adjust the alcohol to 8%, the sugar content to 20 g/L and the temperature to 20°C (68°F).
- Add THIAZOTE® PH: 20 g/hL (200 ppm) to this volume of wine and mix thoroughly.

5 hL of treated wine

prepared in step 1





Wine for 5 hL starter

2.2. Yeast preparation

- Prepare 60 L of water at 40°C (104°F).
- · Add the yeast rehydration nutrient SUPERSTART® SPARK or SUPERSTART® ROUGE: 30 g/hL (300 ppm) of the volume of wine to be treated, then homogenize.
- · Add ACTIFLORE® B0213: 30 g/hL (300 ppm) of the volume of wine to be treated, then homogenize.



ROUGE + ACTIFLORE® BO213



· Wait 20 minutes, then homogenize.



- Add the 20 L of treated wine after step 2-1 immediately.
- Wait 10 minutes, let cool to 20°C (68°F) and maintain the temperature between 20 25°C (68 77°F).
- The total time of the yeast rehydration must not exceed 45 minutes.

*Check with a thermometer.







10 minutes

2.3. Acclimatation of the yeast preparation

- Add the yeast preparation (Step 2.2) to the prepared wine for the yeast inoculum (step 2.1).
- Measure the Brix and maintain the inoculum at 20°C (68°F) with aeration until 0.5°Brix (avoid the total exhaustion of sugars in the inoculum and a fall in the yeast activity). Aerate as soon as AF starts.
- Double the volume with treated wine (step 1), maintain temperature at 20°C (68°F).
- Measure the Brix and maintain again the inoculum at 20°C (68°F) until 0.5°Brix. Aerate again when fermentation becomes active.



Starter 5 hL prepared in step 2.1

Double the volume when density = 0.5° Brix

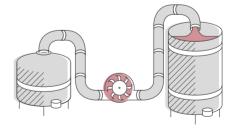


Stuck fermented wine prepared in step 1

Starter 10 hL

INCORPORATION OF YEAST INOCULUM IN THE TANK

- Add the yeast innoculum to the treated wine (step 1), maintain at 20°C (68°F).
- Add 30 g/hL (300 ppm) of NUTRISTART® ORG to the total volume of the tank to the treated wine (Step 1).



Starter 10 hL prepared in step 2.3

Stuck fermented wine prepared in step 1



Decision Making Tool

Discover our **RESTARTING FERMENTATION (AF) DMT** on our website, in the **LAFFORT & YOU** section.



FLOTATION PROTOCOL WITH VEGEFLOT®

Many factors influence the flotation process and hence its success. The parameters of the protocol have been specially adapted for an easy flotation. Do not hesitate to contact **LAFFORT**®'s team before your flotation trials in order to explore the potentially inhibiting parameters and find the appropriate solutions.

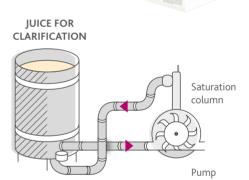
PREPARING THE JUICE

- Clarification by flotation involves migration of the particles of the must to the surface of the tank. This migration is prevented in the presence of pectins. The addition of pectolytic enzyme directly after grape pressing is necessary to accelerate the process.
 - → LAFASE® XL FLOT: 1 4 mL/hL.
 - → LAFAZYM® 600XL^{ICE} (allows complete depectinization at low temperatures): 1 - 2 mL/hL.
- Check the completion of the depectinization before starting the flotation. Use our quick and easy **PECTIN TEST**.

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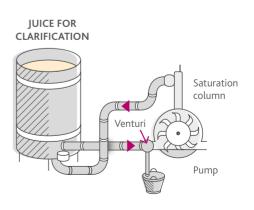
CONNECTING THE FLOTATION PUMP

- For an easy flotation, the tank fill level should not exceed 85 to 90% of the total volume.
- The temperature of the must should be between 15 18°C (59 64°F). The colder the must, the higher the viscosity, the more difficult the flotation process.
- Connect the pump inflow to racking valve, and the pump outflow to lees valve.
- For the best results, pipes should not exceed 3 m (inflow and outflow).
- Make sure all the air is out of the saturation column before closing the tap.



ADDING THE VEGEFLOT®

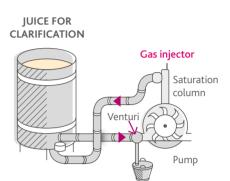
- Start the pump without gas injection.
- Check that the saturation pressure is between 2 and 3 bar (the size of the tank does not matter).
- Prepare VEGEFLOT® in a clean, inert container following LAFFORT® recommendations.
- The recommended dose of VEGEFLOT® is usually 15 g/hL (150 ppm) (the dose can be adjusted according to the characteristics of the juice).
- Place the line dedicated to the venturi provided with the flotation system into the VEGEFLOT® preparation.
- Inject VEGEFLOT® as slowly as possible.
- Mix the tank for 20 to 25 minutes at a saturation pressure of 2 to 3 bar, without addition of gas.



FLOTATION PROTOCOL WITH VEGEFLOT®

STARTING THE FLOTATION PROCESS

- Once the tank is homogenized, open the gas injection valve.
- The nitrogen inlet pressure should be between 5 and 7 bar.
- The gas flow rate must be between 25 60 L/min (depending on flotation setup). The saturation pressure must be adjusted to 5 bar
- Check the quality of the flotation. To do this, take a sample at the tap of the saturation column.
- Remember to readjust the saturation pressure between 5 and 7 bar after sampling.
- The circulation time for flotation is between 60 150 min, depending on the volume of the tank.
- Pump the equivalent of 1 to 2 volumes of the tank 1.5 times is usually enough.

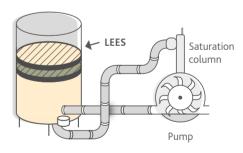


COMPLETION OF FLOTATION PROCESS AND WAITING TIME

- Once the flotation process is complete, stop the pump.
- · Close the gas.
- Close all the valves in the tank.
- Leave the tank for 60 to 120 minutes so that lees can rise to the surface.



- Do not leave the tank longer than 240 minutes. Gravitational force can cause lees separation and resuspension of the lees if the waiting time is too long.
- Check the turbidity of the clarified batch.





Find Out More

Discover our **FLOTATION** video on our website, at **LAFFORT & YOU** section.



BENCH TRIALS

Bench trials are an essential step in determining dosage rates for treatments during wine aging. With fining treatments, you want to add just enough product to remove the unwanted character, but not over-fine the wine and remove aromatics or desired texture. With tannin and mannoprotein treatments, each wine has a "sweet spot" where the mouthfeel comes into balance and this can only be found through bench trialing different dose rates.

The team at LAFFORT® wants to make the bench trial process as painless as possible. With the correct tools, bench trials can be quick and easy.

TOOLS













TIPS

- 1 For powder or granulate products: Prepare a 5% solution 2 hours ahead (exception with ICHTYOCOLLE® - prepare a 1% solution).
- 2 For liquid products: Use product directly (no dilution necessary).
- **3 Make a plan:** Write down your dosage rates and calculate the volume of bench trial solution needed for each sample.
- **4 Organize the workspace:** Label all wine sample bottles/ glasses before adding the bench trial solution.
- 5 Homogenize bench trial solutions right before pipetting into wine sample.

- 6 Mix wine samples thoroughly after addition.
- 7 Fining agents require 2 4 days of settling. Look for compact lees layer at bottom of sample bottle, then decant clean wine for sensory analysis.
- 8 Structure building tannins: TANIN VR GRAPE®, TAN'COR GRAND CRU®, TAN'FRESH®, TANIN GALALCOOL SP® are best evaluated after 48 hours of contact time with the wine.
- 9 Finishing products: QUERTANIN® range, AUTOLEES®, MANNOFEEL®, and STABIVIN® SP can be added and tasted immediately after mixing into wine sample.

LAFFORT® CONVERSION CHART

ppm or mg/L	100	200	300	400	500	600	700	800	900	1000
g/hL	10	20	30	40	50	60	70	80	90	100
lbs/1,000 gal	0.8	1.7	2.5	3.3	4.2	5.0	5.8	6.7	7.5	8.3
mL/hL	1	5	10	20	30	40	50	100	200	300
mL/1000 gal	38	189	379	757	1,136	1,514	1,893	3,785	7,570	11,355
mL/gal	0.04	0.19	0.38	0.76	1.14	1.51	1.89	3.79	7.57	11.36

1 gal = 3.785 L | 1L = 1000 mL | 1 hL = 100 L = 26.40 gal | 1 lbs = 454 grams | 1 US ton = 2000 lbs = 907 kg. 12 x 750 mL case = 2.37753 gal | 1 barrel = 225 L = 59 gal | 1 ton = 165 gal approx | 1 g/L = 0.1% | 1 metric ton = 1000 kg.



BENCH TRIALS

LAFFORT® BENCH TRIALS DOSAGE - GRANULATES

Soluble products, such as the QUERTANIN® range and AUTOLEES®, can use this table for direct addition and tasting immediately afterwards.

Fining treatments need time to settle before evaluating. In general, 2 - 4 days is the recommended settling time. Look for a compact lees layer at the bottom of the sample bottle, then decant clean for sensory evaluation.

FOR POWDER OR GRANULATE PRODUCTS.

Prepare a 5% solution, e.g. 2.50 grams dissolved in 50 mL water. Mix thoroughly and allow solution to swell for two hours before use.

Using the table at left, add the indicated number of microliters of the solution to the trial sample to achieve the specified ppm.

Exception - for ICHTYOCOLLE®, prepare a 1% solution and multiply the volume indicated by 5.

TANNIN and **AUTOLEES®** / **OENOLEES®** MP samples can be dissolved in a 12% alcohol solution instead of water when making the 5% bench trial solution.

DOSAGE	VOL	UME OF \	WINE SAN	1PLE
	50 mL	100 mL	250 mL	375 mL
10 ppm	10 μL	20 μL	50 μL	75 μL
20 ppm	20 μL	40 μL	100 μL	150 μL
30 ppm	30 μL	60 μL	150 μL	225 μL
40 ppm	40 μL	80 μL	200 μL	300 μL
50 ppm	50 μL	100 μL	250 μL	375 μL
60 ppm	60 μL	120 μL	300 μL	450 μL
70 ppm	70 μL	140 μL	350 μL	525 μL
80 ppm	80 μL	160 μL	400 μL	600 μL
90 ppm	90 μL	180 μL	450 μL	675 μL
100 ppm	100 μL	200 μL	500 μL	750 μL
125 ppm	125 μL	250 μL	625 μL	938 μL
150 ppm	150 μL	300 μL	750 μL	1125 μL
200 ppm	200 μL	400 μL	1000 μL	1500 μL

 $^{*\}mu L = microliters.$

LAFFORT® BENCH TRIALS DOSAGE - LIQUIDS

Soluble products, such as STABIVIN® SP, can use this table for direct addition and tasting immediately afterwards. Fining treatments, such as gelatins, need time to settle before evaluating. In general, 2 - 4 days is the recommended settling time. Look for a compact lees layer at the bottom of the sample bottle, then decant clean for sensory evaluation.

FOR LIQUID PRODUCTS

Use directly.

Using the table at left, add the indicated number of microliters to the trial sample to achieve the specified dose rate in ml/hl

DOSAGE	VOLUME OF WINE SAMPLE						
	50 mL	100 mL	250 mL	375 mL			
10 mL/hL	5 μL	10 μL	25 μL	38 μL			
20 mL/hL	10 μL	20 μL	50 μL	75 μL			
30 mL/hL	15 μL	30 μL	75 μL	113 μL			
40 mL/hL	20 μL	40 μL	100 μL	150 μL			
50 mL/hL	25 μL	50 μL	125 μL	188 μL			
60 mL/hL	30 μL	60 μL	150 μL	225 μL			
70 mL/hL	35 μL	70 μL	175 μL	263 μL			
80 mL/hL	40 μL	80 μL	200 μL	300 μL			
90 mL/hL	45 μL	90 μL	225 μL	338 μL			
100 mL/hL	50 μL	100 μL	250 μL	375 μL			
125 mL/hL	63 μL	125 μL	313 μL	469 μL			
150 mL/hL	75 μL	150 μL	375 μL	563 μL			
200 mL/hL	100 μL	200 μL	500 μL	750 μL			

^{*}µL = microliters.

LAFFORT® QUALITY COMMITMENT

As part of our global quality management policy, we continuously strive to meet your needs to the best of our ability. Certificates are available on the LAFFORT® website, confirming the quality of LAFFORT® products in regards to the following points.

- ISO 22000 certificate.
- Ecocert certificate for certified organic products according to European Regulation (EU) 848/2018.
- List of LAFFORT® products available for use in organic winemaking and/or the US National Organic, Program's (NOP) winemaking regulations.
- Certificates for our Kosher passover products.
- · General attestation.
- List of allergenic products.
- · Statement on animal welfare.
- · Packaging: suitability for contact with foodstuffs and environmental.
- · Vegan certificates.
- Recommendations for labelling enological products in wine.



To meet the major challenge of guaranteeing its customers the best possible control in terms of food safety, LAFFORT® expects to see its current Quality Management System (ISO 22000) migrate to FSSC 22000 certification by June 2024.

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